Xerox[®] VersaLink[®] C415 Color Multifunction Printer





Xerox[®] VersaLink[®] C415 Color Multifunction Printer is built on Xerox[®] ConnectKey[®] Technology. For more information, go to **ConnectKey.com**.

System Specification		
Speed ¹	Color: Up to 42/40 ppm Letter/A4; Black-and-White: Up to 42/40 ppm Letter/A4	
Monthly Duty Cycle ²	Up to 125,000 pages	
Processor/Memory/ Hard Drive	Quad Core 1.2GHz/2 GB system memory/32GB eMMC/ Optional: 500+GB HDD	
Connectivity	Gigabit Ethernet 10/100/1000, Hi-Speed USB 2.0 (Type A), Hi-Speed USB (Type B), NFC, Optional: Wi-Fi/Wi-Fi Direct with Xerox Wireless Network Adapter (802.11 b/g/n/ac + BLE)	
Controller Features	Unified Address Book, Remote Control Panel, Configuration Cloning, Fleet Orchestrator, Configuration Watchdog, Security Dashboard	
Copy and Print		
Copy and Print Resolution	Copy: Up to 600 x 600 dpi; Print: Up to 1200 x 1200 dpi	
First-Print-Out Time (as fast as)	6.8 seconds color/6.2 seconds black-and-white	
First-Copy-Out Time (as fast as) (from platen/ warmed-up state)	7.0 seconds color/6.2 seconds black-and-white	
Page Description Language	Adobe® PostScript® 3™, Adobe® PDF, PCL® 5c/PCL® 6	
Print Features	Print from USB, Print from Cloud Repositories (Dropbox, OneDrive, and Google Drive), Encrypted Secure Print, Xerox [®] Earth Smart Driver Settings, Job Identi- fication, Booklet Layout, Store and Recall Driver Settings, Bi-directional Real-time Status, Scaling, Job Monitoring, Application Defaults, Two-sided Printing (as default), Hold All Jobs, Print Around, Print on Alternate Paper	
Mobile and Cloud Ready		
Universal Print Ready	Native Microsoft Universal Print is a cloud print service, available to Microsoft 365 subscribers. It removes the need for on-site print servers and leverages the built-in drivers included in the Windows 10 and 11 PCs. You can enjoy the benefits of cloud hosting with a driverless setup for all Windows 10 and 11 clients. Utilize the Xerox Print Support App (PSA) to gain access to the Xerox Print Properties user interface.	
Mobile Connectivity	Optional: Wi-Fi Direct, Wi-Fi (802.11 b/g/n/ac) AirPrint (iOS) including iBeacon ³ (Bluetooth) for AirPrint Discovery	
Mobile Printing	Mopria® Print, Apple® AirPrint®, Xerox® Print Service (Android), Xerox @PrintByXerox App; Optional: Xerox® Workplace App (iOS/Android) iBeacon³ (Bluetooth) for AirPrint Discovery	
Mobile Scanning	Mopria [®] Scan, Apple [®] AirPrint [®] Scan (macOS only), Optional: Xerox [®] Workplace Mobile App (iOS/Android), Scan to Microsoft OneDrive, Google Drive and DropBox ⁴	
Mobile Apps and Xerox App Gallery	Automate everyday processes with apps that translate, redact, eSign, personalize, print, convert, route, collaborate, and communicate. Visit xerox.com/WorkplaceApps to find apps by industry or workflow. Software and services: Xerox® DocuShare® Content Management Platform (xerox.com/ecm), XMPie® (xerox.com/XMPie), Xerox® Workplace Solutions (xerox.com/WorkplaceSolutions)	
Xerox® Workflow Central Platform	Optional: One-platform consistency for seamless productivity across computers, mobile devices and printers. With Workflow Central's ever-expanding suite of cloud-based workflows you can change documents into audio files for easy listening, convert PDF or image files to popular Microsoft formats for share-ability with a wider audience, turn handwriting into legible, editable and shareable text, translate to/from over 40 different languages, and automatically redact Personal Identifiable Information using set words or phrases	

Xerox® Workplace Suite and Xerox® Workplace Cloud	Optional: Xerox [®] Workplace Suite is a modular set of workflows designed to save customers time and money by providing effective control over their print fleet, while enabling worker productivity and mobility through a set of robust workflows. Xerox enables ultimate customer flexibility by offering these capabilities in both an on-premises server version (Workplace Suite) and with a cloud based-version (Workplace Cloud) of this solution
Cloud Identity Provider (IdP) Integration	Use your desktop, laptop, or mobile login credentials to log in to your VersaLink® MFPs with direct connections to popular cloud identity providers Okta, Ping Identity, and Microsoft® Azure
Scan	
Standard Features	Destinations: Scan to USB/Email/Network SFTP, SMB, HTTP, HTTPS, FTP destinations; File Formats: PDF, PDF/A, JPEG, TIFF; Convenience Features: Scan to Home, Single/Multi-Page PDF/TIFF, Password-protected PDF, Unified Address Book, Scan to Folder, 1-Touch Apps, TWAIN Support, Touchless Workflow Accelerators
Optional Features	Scan to Cloud Repositories (Dropbox, OneDrive, and Google Drive), Xerox [®] Scanning App for DocuShare [®] , other solutions available through various Xerox [®] Business Innovation Partners at xerox.com/Software-Solutions, Print from and Scan to Xerox [®] DocuShare [®] Go Content Management Platform
Fax	
Standard Features	Fax Build Job, Network Server Fax Enablement, Walk-up Fax includes LAN Fax, Direct Fax, Fax Forward to Email, or SMB Share
Security	
Standard Features	802.1x, IPsec, HTTPS, SFTP and Encrypted Email, Firmware Verification, Security Manager, LogRhythm SIEM integration, Splunk SIEM integration, Network Authentication, SNMPv3, SHA-256 Hash Message Authentication, TLS1.1/1.2/1.3, Security Certificates utilizing ECDSA, Automatic Self-signed Certificate, Cisco [®] Identity Services Engine (ISE) integration, Local Authentication (Internal Database), User Access, Port/IP/Domain Filtering, Audit Log. Access Control, User Permissions, Configuration Watchdog, Trusted Platform Module (TPM 2.0), Trusted Boot, AES 256-bit Encryption, FIPS 140, Job Level Encryption via HTTPS and Drivers, Signed Email, Common Criteria Certification ⁵ , Secure Print, Image Overwrite for optional hard disks ⁶
Optional Features	Xerox [®] RFID Card Reader, Hard Disk (AES 256-bit) with multi-pass Image Overwrite ⁶ , Xerox [®] Workplace Cloud/Suite Print Management and Content Security; learn more at xerox.com/WorkplaceSolutions
Print Management	
Standard Features	Xerox® Standard Accounting Feature (Copy, Print, Scan, Fax, Email), Network Accounting Enablement
Optional Features	Xerox® Workplace Cloud/Suite, other network accounting solutions available through various Xerox® Business Innovation Partners. Xerox® Virtual Print Management Service; learn more at xerox.com/PrintManagement

Features and Accessories



OPTIONAL PAPER FEEDING

550+100-Sheet Tray

Add 1 550+100-Sheet Tray (Includes 550-sheets standard capacity and additional 100-sheet bypass tray)

550-Sheet Tray

Add up to 1 additional 550-sheet tray for a total paper capacity of up to 1,451 pages. (Requires 550+100-Sheet Tray)





XEROX[®] EASY ASSIST APP

With businesses moving to a more flexible work environment, workers need the right technology in place to keep productive and get back to what really matters. Xerox Easy Assist App allows you to easily and securely manage your device right from your mobile phone, with real-time monitoring of printer performance and instant access to self-support services - all without the need for any IT support. Learn more at **xerox.com/EasyAssist**.



Paper capacities are based on 20 lb/75 gsm stock; capacities will vary with different weight stocks.

OPTIONAL ACCESSORIES

The Convenience Stapler

For simple stapling needs, the Convenience Stapler provides offline stapling of printed output and original documents. Staples up to 20 sheets 20 lb/75 gsm.

Wireless Network Adapter

Printer Stand

500+GB Hard Disk

RFID Card Reader Kits







Device Specification			
Control Panel Languages	US English, International English, International French, Italian, Ger Finnish, Turkish, Greek, Russian, Czech, Polish, Hungarian, Romania	man, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, n, Catalan, Arabic, Croatian, Ukrainian	
Accessories			
Optional	Convenience Stapler Wireless Network Adapter 500+GB HDD Scan To Cloud Enablement Kit ⁴ Unicode Font Kit		
Electrical Requirements			
North America	Voltage: 110–127 VAC +/-10% Frequency: 57/63Hz +/- 3%, 10A		
Europe	Voltage: 220–240 VAC +/-10% Frequency: 57/63Hz +/- 3%, 5A		
Power Consumption			
Running (Average)	7.0A, 100-110V 3.6A, 220-240V		
Typical Electricity Consumption (kWh)	0.57		
Standby Mode	29W		
Sleep Mode	1.3W (Default time to sleep mode = 1 minute)		
Warm-up (from Off)	124 seconds		
Recovery from Sleep	As fast as 2.8 seconds		
Operating Environment			
Required Temperature Range	50 to 90°F/10 to 32.2°C		
Required Relative Humidity	15 to 80% RH		
Sound Power Levels	Operating: 6.8 B(A) or less Standby: 3.1 B(A) or less		
Sound Pressure Levels	Operating: 54 db(A) or less Standby: 14 db(A) or less		
Dimensions and Weight	Packaged	Unpackaged	
Printer	Width: 22.6 in/575 mm Depth: 25.0 in/636 mm Height: 23.6 in/600 mm Weight: 71.0 lb/32.3 kg	Width: 18.9in/478 mm Depth:18.7 in/475 mm Height: 19.3 in/491 mm Weight: 59.5lb/27.1 kg	
550+100-Sheet Tray	Width: 8.6 in/218 mm Width: 16.7 in/424 mm Depth: 20.0 in/508 mm Depth: 16.4 in/416 mm Height: 18.8 in/478 mm Height: 5.2 in/133 mm Weight: 11.45 lb/5.2 kg Weight: 9.3 lb/4.2 kg		
550-Sheet tray	Width: 8.6 in/218 mm Depth: 20.0in/508 mm Height: 18.8 in/478 mm Weight: 11.45 lb/5.2 kg	Width: 16.7 in/424 mm Depth: 16.4 in/416 mm Height: 5.2 in/133 mm Weight: 8.6 lb/3.9 kg	
Printer Stand	Width: 20.7 in/525 mm Depth: 22.2 in/565 mm Height: 9.2 in/235 mm Weight: 37.7 lb/17.1 kg	Width: 18.2 in/463 mm Depth: 20 in/510 mm Height: 17.3 in/440 mm Weight: 32.7 lb/14.8 kg	
System Certifications/Regula	atory Compliance		
Certifications	To view the latest list of certifications, go to xerox.com/OfficeCer	tifications	

Paper Handling	
Single-Pass Duplex Automa	tic Document Feeder (DADF)
Capacity ⁷	100 sheets
Speed (Up to)	104/98 ipm duplex, 52/49 ppm simplex (black-and-white) Letter/A4 84/80 ipm duplex, 42/40 ppm simplex (color) Letter/A4
Paper Sizes	8.2 x 9.8 to 8.5 x 14 in/ 210 x 250 mm to 216 x 356 mm
Weights	14 to 32 lb bond/52 to 120 gsm
Manual Feed Slot	
Capacity ⁷	1 sheet
Sizes	Custom Sizes: 3 x 5 in to 8.5 x 14 in/76 x 127 mm to 216 x 356 mm
Weights	16 to 53 lb bond/60 to 216 gsm
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Glossy, Vinyl, Pre-Printed, Envelopes, Colored Paper, Rough Cotton, Custom
Trays 1 (Standard)	
Capacity ⁷	250 sheets
Sizes	Tray 1: Custom Sizes: 3.8 x 5.8 in to 8.5 x 14 in/97 x 148 mm to 216 x 356 mm
Weights	16 to 53 lb bond/60 to 216 gsm
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Glossy, Vinyl, Pre-Printed, Envelopes, Colored Paper, Rough Cotton, Custom
Optional 550+100-Sheet T	ray (Includes 550-Sheets Standard Capacity and Additional 100-Sheet Bypass Tray)
550+100-Sheet Tray – 100	-Sheet Bypass Tray
Sizes	3 x 5 in to 8.5 x 14 in/76 x 127 mm to 216 x 356 mm
Weights	16 to 43 lb bond/60 to 176 gsm
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Glossy, Vinyl, Pre-Printed, Envelopes, Colored Paper, Rough Cotton, Custom
550+100-Sheet Tray – 550	-Sheet Tray
Sizes	5.8 x 8.3 in to 8.5 x 14 in/ 148 x 210 mm to 216 x 356 mm
Weights	16 to 43 lb bond/60 to 176 gsm
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Glossy, Vinyl, Pre-Printed, Envelopes, Colored Paper, Rough Cotton, Custom
Total Capacity	
Device Total Capacity ⁷	Base Model: 251 sheets 550+100-Sheet Tray: Add 1 550+100-Sheet Tray 550-Sheet Tray: Add up to 1 additional 550-sheet trays (requires 550+100-Sheet Tray)

Сору	
First-Copy-Out Time (from platen/warmed up Color/Black-and-White)	As fast as 7.0 seconds color letter As fast as 6.2 seconds black-and-white letter
Sides (input-output)	1-1, 1-2, 2-2, 2-1
Quantity	1 to 9,999
Resolution (max)	Up to 600 x 600 dpi
Reduction/Enlargement	Variable zoom from 25 % to 400 % in 1 % increments
Concurrency	Program-ahead to allow job to be queued while initial job is processed (Copy, Print, Fax and Scan. Adding the optional 500+GB HDD dramatically increases available storage for concurrent processing of copy, print and scan jobs.)
Copy Feαtures	Annotation and Bates stamping (with color capability and font size adjustment) Authentication for Services (i.e., Color Copy) Auto Paper Select Auto Reduction & Enlargement (to fit selected paper size) Auto Tray Switching Automatic 2-sided/Duplex Booklet Creation Build Job (Enables page-level programming and also lets you proof each section or delete last section as the job is built) Build Job is supported for all Copy (SO0+GB HDD is required) and ScanTo/Email/Workflow Scanning/Server Fax/Embedded Fax (SO0+GB HDD is not required) Collation Covers (Front only, front and back, back only, printed inside and out: Blank or Printed) Dividers (blank) Edge Erase Features Help (Intuitive text and graphic descriptions) ID Card Copy Image Quality Adjustments Image Shift (with Auto Center option) Invert Image (negative or mirror image) Large Job Interrupt Multi-up (up to 15 columns by 15 rows) Sample Set Save Job Settings Touchless Workflow Accelerators

Print		
Resolution (up to)	1200 x 1200 dpi	
Print Features	Application Defaults Banner Sheet Enable/Disable Booklet Layout Cover Selection User Permissions Fit to New Paper Size Hold All Jobs Image Options (Resolution (Enhanced, High) Job Identification (Print ID or Banner, Print ID in margins on first page only or all pages) LAN Fax (requires optional Fax Kit) Layout/Watermark N-up (up to 16 pages per sheet) Paper Selection by Attribute Sample Set Print From Cloud Repositories (Dropbox, OneDrive, and Google Drive) Saved Job (color jobs can be printed as black-and-white) Secure Print With Timed Deletion Special Pages (exception page programming: covers, inserts, exception pages) Store and Recall Driver Settings Sustainability Features (Xerox [®] Earth Smart, Duplex, N-up, Turn-off Banner and Print ID, Smart Sample Set, Hold All Jobs) Two-sided Printing (as default)	
Print from USB	Allows walk-up printing from Type A USB port on front panel Supports direct printing from computer via Type B USB port Supported file formats: PDF, JPEG, TIFF, PS, PCL Color jobs can be printed as black-and-white	
Operating Systems	Windows Server 2012 and R2 Windows Server 2016 Windows Server 2019 Windows Server 2022 Windows 8.1 Windows 10 Windows 10 Windows 11 Mac OS 13.x,12.x, 11.x Fedora® Core Ubuntu® iOS Android Note: For latest supported versions please visit our Drivers & Downloads page and specify your device at support.xerox.com	
Network Protocols	TCP/IP: HTTP/HTTPS, IPP/IPPS, LPR/LPD, Raw Socket Printing/Port 9100, IPv4/IPv6, WSD Microsoft Windows Networking over IP Support for Microsoft Universal Print Bonjour®, AirPrint®, Mopria®, ThinPrint Most protocols not in use can be disabled	
Font Capability	PCL: 93 scalable fonts, line printer, and bitmap font (including Cyrillic font support) PostScript 3: 173 Type 1 fonts, 2 Multiple Master fonts	
Xerox® Global Print Driver®	A truly universal print driver that lets IT administrators install, upgrade, and manage Xerox® Devices and non-Xerox devices from a single driver. It provides a consistent, easy-to-use interface for end-users, reducing the number of support calls and simplifying print services management.	
Xerox [®] Pull Print Driver	Makes it easy for IT managers to qualify, deploy, and manage all print devices using a single driver in a Pull Print environment. Uses a single queue and single driver. The Xerox® Pull Print Driver extends convenience across a broad range of printing assets. IT administrators no longer need to manage and configure multiple drivers. Used in conjunction with many third-party print solutions.	
Unified Address Book for Fax	, Email and Scan to	
Features	Services supported: Fax, Email, Scan to Maximum contacts: 5,000 Contacts: Supports 1 or more destinations Favorites for quick access of all services supported	

Scan	
Concurrency	Scan while the system is printing, copying, or while it is transferring scan to network or fax jobs (priority is for return of scanned originals and printing concurrent jobs. Adding the optional 500+GB HDD dramatically increases available storage for concurrent processing of copy, print and scan jobs.)
Input Speed (up to)	104/98 ipm duplex, 52/49 ppm simplex (black-and-white) Letter/A4 84/80 ipm duplex, 42/40 ppm simplex (color) Letter/A4
Resolution	200 x 200 dpi up to 600 x 600 dpi
Bit Depth	1-bit (black-and-white), 8-bit (grayscale), 24-bit (color)
Maximum Scan Area	8.5 x 14 in (216 x 355.6 mm), Legal
Platen	Up to 8.5 x 14 in (216 x 356 mm) Document Feeder: Up to 8.5 x 14 in (216 x 356 mm)
Scan Template Management	Support 250 scan templates Create Xerox® Embedded Web Server (EWS) scan templates and share via device cloning to other multifunction printers' confirmation sheet options
Network Protocols	SFTP, FTP, SMB, HTTP, HTTPS
File Compression	Color TIFF (TIFF 6.0 or TTN2 with JPEG, LZW) Black-and-white TIFF (G3MH, G4 MMR compression – single or multiple pages) PDF/A-1b (MRC, JPEG, G3 MH, G4 MMR, JBIG 2 Huffman, JBIG Arithmetic Compression, Deflate (for black-and-white and within MRC)) Linearized PDF/ PDF/A
Document Management Fields (Metadata)	 Features only available in Network Scan to File Templates: 1 to 6 user programmable metadata fields per network scan to file templates and unlimited fields within the template – Metadata field consists of field name, default value, and other configurations Customized fields viewed on user interface for variable data input
Scan Features	Auto Background and Shadow Suppression Bound Originals Compression Quality/File Size Control Edge Erase Mixed Size Originals Scan Build Job Original Type (Photo and Text, Photo, Text, Newspaper/Magazine) Reduction/Enlargement Scan Build Job Single Touch Scan buttons (up to 10) Size for Size (for mixed size originals) Touchless Workflow Accelerators TWAIN Support/WIA 2.0 Support
Scan to Email (Standard)	
Scan Features	Auto send to self Email signatures (6 lines each of 128 character max), email message body (user configurable), email Embedded Web Server confirmation sheet options Email signing (requires Smart Card option) Scan to Email S/MIME Encryption Touchless Workflow Accelerators
Directory Access	Address list via LDAP (Windows Active Directory, Exchange, Notes, Domino), Device Address Book
Scan To	
Standard Features	Scan to Email Scan to Home Scan to Mailbox Scan to Network (using Secure FTP/HTTP/HTTPS) Scan to Network Folder (using Secure FTP/HTTP/HTTPS) Scan to PC/Server Client (SMB or FTP) Scan to USB
Optional Features	Native Scan to Cloud Repositories (Dropbox, OneDrive, and Google Drive) ⁴
Workflow Scanning (Optiona	l features)
Scanning Apps and Xerox App Gallery	Scan to: Dropbox, Google Drive, Microsoft OneDrive, Microsoft Office 365, Box, Xerox® Workplace Mobile App (iOS/Android) See the full list of apps available in the Xerox App Gallery: xerox.com/AppGallery

Security	
Features	• Audit Log
	Cisco® Identity Services Engine (ISE) compatible
	Configuration Watchdog (Monitors and remediates security settings in the following areas):
	- 802.1x
	- Admin Password
	- Audit Log
	- Automatic Software Upgrade
	- Email Alerts
	- Fax Passcode Length
	- Fux Fasscole Length
	- Hold All Jobs
	- Infrared Security
	- Installation Policies
	- Job Data Removal/Immediate Job Overwrite/Schedule Disk Overwrite (depending on HDD or SSD)
	- Personally Identifiable Information (PII)
	- Postscript Passwords
	- Remote Services Enablement
	- Remote Start (AirPrint or Mopria)
	- Remote Start (TWAIN)
	- Reprint Saved Jobs
	- Scan to Mailbox (Internal Storage)
	- Secure Print Device Policies (Conceal Job Names only)
	- SIEM
	- SNMP
	- Timeout and Resume
	- USB (Print from USB)
	- USB (Scan to USB)
	- USB Port Management
	Expanded Authentication
	Digitally signed PDF (when using Smart Card authentication)
	Encrypted and authentication to SMTP server for Scan to Email
	Encrypted/Password Protected PDF (when using Email and Network Scan Templates only) EDF 1/0 2FC hit land Did for an attack TLF 1 1/1 2/1 2 JUNE LITTLE SEED SNUCL-2
	- FIPS 140 256 bit Hard Disk Encryption ⁶ , TLS 1.1/1.2/1.3, IPPS, HTTPS, SFTP, SNMPv3
	- Immediate Image Overwrite/Securely delete jobs using approved algorithms ⁶
	- Local Authentication (internal database)
	 Network authentication to access device and/or device services via Kerberos (UNIX/Windows Server 2008), SMB (Windows Server 2008)
	Windows server 2012), NDS, LDAP authentication
	- On Demand Image Overwrite (Scheduled, Manual), includes sanitation of unused area of disk ⁶
	 Smart Card authentication – 144k CAC/PIV Card Support (2048 bit certificate key)/.NET
	- Secure Data
	- Secure Print (up to 10 digit PIN or Network Authentication)
	Expanded Authorization
	- Authorization per user per service
	- SA access based on network credentials
	- Secure Network Access
	- User Permissions required to access Print and Print Features (e.g., color access, or time restrictions) reflects in the print driver
	Hide Print Job Names
	 IP Filter, IPsec, IPv6, TLS V1.0, V1.2, V1.3, SNMP V1/V2/V3, HTTPs, 802.1X, SFTP
	Port disablement including USB ports,
	LogRhythm SIEM integration
	Splunk SIEM integration
	- spiant stem integration

Fax		
Walk-up Fax Features		
Compatibility	ITU (CCITT) Group 3	
Speed/Modems	Single V.34 modem: V.34 33600 – 2400 BPS. Less than 4 seconds per page transmission time	
Compression/Speed	MH/G3, MR/G3, MMR/SG3, JBIG/SG3	
Resolution	Walkup Send: BW Resolution 200 x 100 dpi, 204 x 98 dpi (Receive) Fine 200 x 200 dpi (Send) 200 x 200 dpi, 204 x 196 dpi (Receive) 300 x 300 dpi, 204 x 391 dpi (Receive) UltraFine 600 x 600 dpi (Send) 600 x 600 dpi, 400 x 400 dpi, 408 x 391 dpi (Receive) Receive: Accepts all sizes	
Fax Send Features	LAN Fax (fax from print driver) Auto Fax Transmission Reduction Page-by-page Job Status at the Machine Delay Start, Build Job, Favorites Automatic Memory Resend Automatic Cover Sheets PSTN Fax Device Address Book (up to 5,000 contacts) Touchless Workflow Accelerators	
Fax Receive Features	One- or Two-sided Printing Receive Print Mode – Manual (size, margin, stock, header)/Auto Output Tray Selection Secure Receive Receive Timestamp Auto Answer Delay	
Fax Forward	Forward to Email or SMB Location Fax Forward on Receive Only	
Fax Reports	Activity, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite ⁶ Report, Broadcast Report	
Directory Access	Utilizes the Unified Address Book Group fax available	
Auto Redial	Up to 14 attempts (per country requirements) 1 to 25 minute intervals	
Auto Resend	Up to 5 attempts	
Device Management		
Administrative Protocols	DHCP, BOOTP, SNMP, HTTP, HTTPS, AutoIP (Self Assigned Address)DHCP Autonet, TLS, NTP, DNS, SMB, SMTP/POP3, WSD, LDAP, Multicast DNS, Bonjour	
Management Support	SNMP Version 1. SNMP Version 2c and SNMP Version 3 trap over TCP/IP and IP MIB access (IETF-MIBII RFC 1213) Host Resources MIB RFC 2790, Printer MIB RFC 3805, PWG-Imaging-System-Power MIB, Fleet Orchestrator, Configuration Watchdog	
Xerox® Easy Assist App	Xerox Easy Assist App allows you to easily and securely manage your device right from your mobile phone, with real-time monitoring of printer performance and instant access to self-support services – all without the need for any IT support	
Xerox® CentreWare® Web Software	A Web-based server application for network administrators that permits Web browser-based device management from any workstation, whether running on Windows, UNIX, or any other operating system: • Works with any SNMP-managed printer from any manufacturer • Remote configuration of SNMP v3 • Provides help with device discovery and installation, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management • Auto-detect Xerox® CentreWare® Web server and download configurations files for touchless remote install	
Xerox® Device Manager	 Xerox® Device Manager collects and manages the data that drives fact-based decisions for your enterprise device management environment. It is a single tool to install print queues and configure, manage, monitor, and report on both networked and locally connected devices – regardless of vendor – across your enterprise. Xerox® Device Manager provides: Device monitoring and troubleshooting Remote configuration of SNMP v3 Extensive reporting and discovery of new devices Usage collection, chargeback, and billing capabilities Auto-detect Xerox® Device Manager server and download configurations files for touchless remote install 	
Xerox [®] Workplace Cloud	Remote management to set and audit device configuration data with Xerox® Workplace Cloud, eliminating the need for an on-site server	
Fleet Orchestrator	Fleet Orchestrator feature offers the ability to create a group of devices that share information with each other via a secure peer-to-peer connection. The following data can be shared: Software update files, clone files, and 1-Touch App files. Auto-assembly feature allows a new VersaLink® to automatically set itself up on the network to be automatically configured	
Xerox [®] Device Types for SAP Environment	Xerox, together with SAP through our Gold-level membership in the SAP Printer Vendor Program, provides seamless connectivity between SAP systems and your Xerox® Printers and Multifunction Printers. As an SAP customer, you benefit from having SAP-certified Xerox® Device types available right from SAP's online delivery model. SAP-certified device types for Xerox® Printers and Multifunction Printers are available to download. office.xerox.com/Software-Solutions	
Xerox® Device Types for SAP R/3 Intelligent Barcode Utility (optional)	Provides built-in process intelligence that allows the printing of barcodes on any appropriately configured PostScript printer in specific versions of SAP environment and within Latin-1 (ISO8859-1) SAP system code pages only. Used in conjunction with Xerox® PostScript Device Types for SAP environment and Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions	

Xerox [®] Embedded Web Serve	er – Integrated Device Web Pages Provided by the Device
Device Status	Web server embedded in Network Controller: • Tray status/contents • Consumables status • Alerts • Remote Control Panel
Job Submission	Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint)
Device Administration	Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator
Browsers	Microsoft Edge Safari Mozilla Firefox Opera Chrome Brave Browser
Support	Install print/scan drivers and online support available via support.xerox.com
Languages Supported	International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Russian, Arabic, Croatian, Ukrainian
Remote Services	
Automatic Meter Readings (AMR)	Automates the process of collecting and submitting meter reads for tracking and billing of Xerox [®] Device usage. Eliminates the need for time-consuming end-user involvement and ensures that meter reads are submitted to Xerox on time
Automatic Supplies Re- plenishment (ASR)	Automatically orders supplies for Xerox [®] Devices based on actual usage, eliminating the need to manually manage supplies inventory
Workplace Cloud Direct	Embedded device agent technology allows your printer to connect directly with Xerox Workplace Cloud for a zero network footprint offering a 'true' cloud-only Print Management and Mobile solution.
Accounting	
Xerox [®] Standard Accounting	(Standard)
Tracking	Copy, Print, Fax, Scan and Email usage
Accounting	Up to 2,495 User Accounts (User ID) Up to 500 General Accounts (Client) Up to 498 Group Accounts (Department)
Features	Administrator can manage the feature via the Web User Interface or device control panel in tools Administrator has the ability to import or export User Accounts, Group Accounts, General Accounts, and User Limits via an industry standard CSV file
Accounting Options – Netwo	rk Accounting (Allows central server to manage all accounting)
	Enhanced network accounting with up-to-the-minute data on how the system is being used Comprehensive management and enterprise-scale tracking and reporting of device usage of copy, print, scan, and server fax Numerous solutions are available through Xerox Alliance Partners. For details, visit xerox.com Security enhancements with the addition of HTTPS protocol support Device requests account authentication from third-party server enabling larger databases of users and accounts Accept Authentication Login at control panel and pass to third-party Networking Account Interface with third-party accounting terminal for accounting user interface
Installation Considerations	
Clear Area around the device is necessary for access and ventilation	Below is the recommended area needed on each side for correct installation. Top: 12 in/304.8 mm Rear: 4 in/101.6 mm Left: 3 in/76.2 mm Right: 3 in/76.2 mm Front: 3 in/76.2 mm
What's In The Box	
All items contained in the box:	VersaLink® C415 Multifunction Printer AC Power Cord Installation Guide Product Information Flyer Product Safety Sheet Software Update Flyer Software and Documentation CD CMYK Print Cartridges: 2,000 page capacity ⁸

Xerox[®] VersaLink[®] C415 Color Multifunction Printer

Xerox® Supplies and Accessories	North America and Europe*	All other regions
Genuine Xerox Black Standard Capacity Toner Cartridge, Xerox [®] VersaLink [®] C415 Color Multifunction Printer (2,400 Pages) ⁸	006R04677	006R04677
Genuine Xerox Cyan Standard Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (2,000 Pages) ⁸	006R04678	006R04678
Genuine Xerox Magenta Standard Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (2,000 Pages)8	006R04679	006R04679
Genuine Xerox Yellow Standard Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (2,000 Pages) ⁸	006R04680	006R04680
Genuine Xerox Black High Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (10,500 Pages) ⁸	006R04685	006R04764
Genuine Xerox Cyan High Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (7,000 Pages) ⁸	006R04686	006R04765
Genuine Xerox Magenta High Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (7,000 Pages)8	006R04687	006R04766
Genuine Xerox Yellow High Capacity Toner Cartridge, Xerox® VersaLink® C415 Color Multifunction Printer (7,000 Pages) ⁸	006R04688	006R04767
Genuine Xerox Waste Toner Bottle, Xerox® VersaLink® C415 Color Multifunction Printer (30,000 Pages)9	008R13325	008R13325
Genuine Xerox Black Imaging Kit, Xerox® VersaLink® C415 Color Multifunction Printer (125,000 Pages) ¹⁰	013R00700	013R00700
Genuine Xerox 3 Color Imaging Kit, Xerox® VersaLink® C415 Color Multifunction Printer (125,000 Pages) ¹⁰	013R00701	013R00701
Xerox Staple Cartridge (5,000 Staples)	008R13347	008R13347
Optional Xerox® Accessories		
550+100-Sheet Tray 097N02468		
550-Sheet Tray	097N02465	
Wireless Network Adapter	097N02470	
500+GB Hard Disk 097N02466		
Xerox Convenience Stapler (110v)	097N02442	
Xerox Convenience Stapler (220v)	097N02463	
Xerox Printer Stand 097S05244		

* North America (NA): U.S., Canada

Europe (XE): U.K., France, Germany, Spain, Italy, Netherlands , Belgium, Norway, Sweden, Finland, Denmark, Iceland, Luxembourg, Austria, Switzerland, Portugal, Ireland Andorra, Azores, Corsica, Greenland, Iceland, Lichtenstein, Luxembourg, Madeira, San Marino

- Declared in accordance with ISO/IEC 24734.
- Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.
- Requires Wireless Network Adapter
- Not available in all geographies
- Undergoing evaluation.
- ⁶ Requires 500+GB Hard Disk.
- ⁷ Paper capacities are based on 20 lb/75 gsm stock; capacities will vary with different weight stocks.
 ⁸ Average standard pages. Declared in accordance with ISO/IEC 19798. Toner yield can vary due to many factors, including but not limited to, image area coverage, image content, media size, media orientation, run mode, application
- types, monthly print volumes, and image quality set-points.
- ⁴ Wast Forer Container yield will vary depending on type of image, area coverage %, and Job run length.
 ¹⁰ Average drum yield is based on a run length of 5 pages of 8.5 x 11 in/A4 LEF pages, with split of 35% color/65% black-and-white pages.
 ¹¹ Not all countries support Green World Alliance. Please check local legislation.

Return spent imaging supplies through the Xerox® Green World Alliance® collection/reuse/recycling program.¹¹ Visit xerox.com/About-Xerox/Recycling.

For more information, visit us at xerox.com/Office.

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