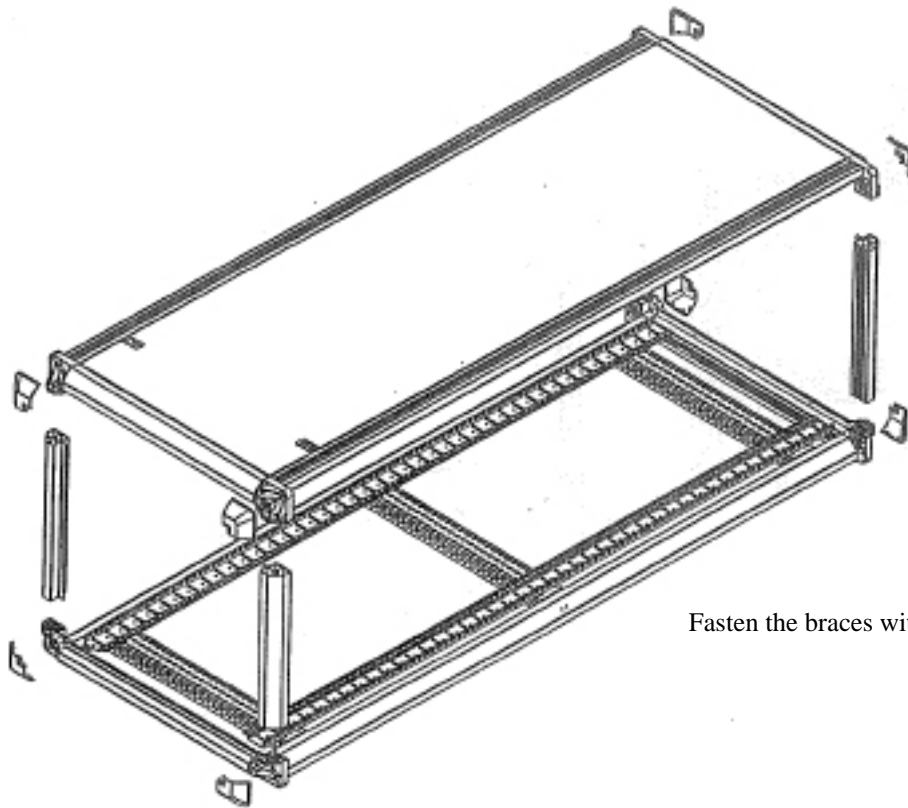


RK2236BKF

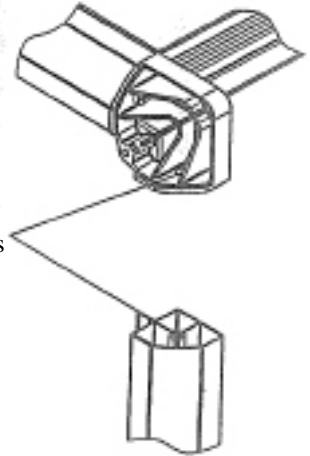
Assembly Instructions

Frame Installation Steps:

1. Connect the front and rear frame with the 4 angled braces as described below and fasten them together with the M8*25 screws.
2. Place the covers over the joints and secure them with M4 screws



Secure the M4 screws into this hole



Fasten the braces with M8 screws

Place the door bearing into the mounting holes in the base of the cabinet.



A

Door bearing

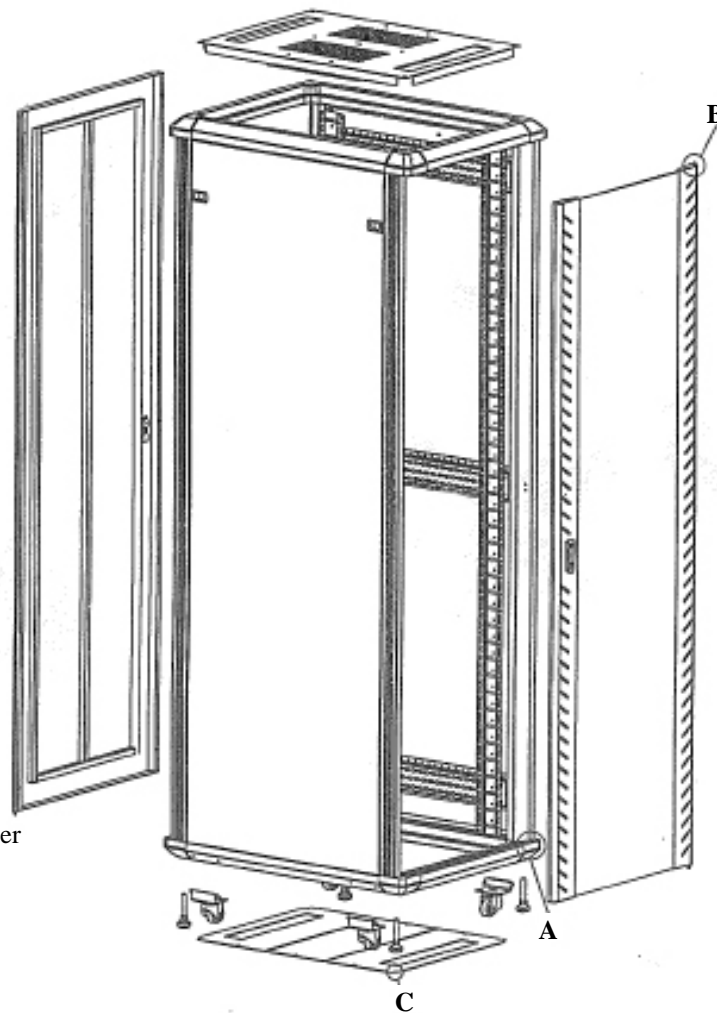


B



C

Angled corner



Door/Panel/Base installation:

1. Screw the four feet into the base of the cabinet. Tighten the lock nut to secure the feet and level.
2. Install the top cover using the M6 screws as demonstrated to the right.
3. Install the bottom plate and fasten it using the M5 screws.

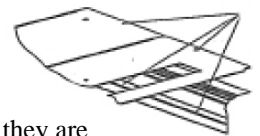
Notice: The cable management slots should be on the outside, the plates have been cut to align properly.

4. Install the front door bearing into the hole drilled into the base. Pull down the hinge at the top of the door and carefully place the door onto the base bearing. Set the door upright and release the top hinge.
5. Install the rear with the same steps as the front.
6. Use the clips to attach the side panels.

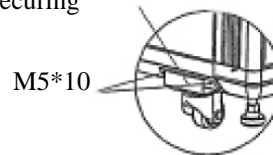


Secure the top cover with M6 screws

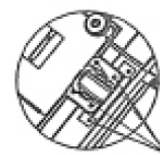
Secure the bottom plate with M5 screws



When installing the casters, insure they are firmly pressed against the base before securing



M5*10



M5*10