

## Rugged Smartphone

- EA630 Plus -



## User Manual

Version 1.7

## Revision History

Date	Change Description	Version
2022/5/9	first published version	1.0
2022/5/16	Update 2.11 Key Remap	1.1
2023/8/8	Update Battery Notice	1.2
2023/9/27	Update Battery Notice (charge to around 50%)	1.3
2024/1/26	Add Battery Info & Charging Limit Function	1.4
2014/4/16	Update Specification Descriptions	1.5
2024/8/15	Update Relevant Battery Information	1.6
2024/12/17	Update CE Compliance	1.7

## Preface

### About This Manual

Thank you for purchasing the Unitech product.

This manual explains how to install, operate and maintain our product.

No part of this publication may be reproduced or used in any form, or by any electrical or mechanical means, such as photocopying, recording, or information storage and retrieval systems, without permission in writing from the manufacturer.

The material in this manual is subject to change without notice.

## Regulatory Compliance Statements

---

### FCC Warning Statement

This device has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference with radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference with radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

1. This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.
2. This device complies with FCC RF radiation exposure limits set forth for an uncontrolled environment. To maintain compliance with FCC RF exposure requirements, avoid direct contact to the transmitting antenna during transmitting.
3. Any changes or modifications (including the antennas) made to this device that are not expressly approved by the manufacturer may void the user's authority to operate the equipment.

## **FCC Label Statement**

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions:

1. This device may not cause harmful interference.
2. This device must accept any interference received, including interference that may cause undesired operation.

## **RF Radiation Exposure Statement**

For body contact during operation, this device has been tested and meets FCC RF exposure guidelines when used with an accessory that contains no metal and that positions the handset a minimum of 1.0 cm from the body.

Use of other accessories may not ensure compliance with FCC RF exposure guidelines.

## **European Conformity Statement**

Unitech Electronics co., Ltd herewith declares that the Unitech product is in compliance with the essential requirements and all other provisions of the RED 2014/53/EU directive.

The declaration of conformity is available for download at :

<https://portal.unitech.eu/public/Safetyregulatorystatement>

## CE RF Exposure Compliance

For body-worn operation, this device has been tested and meets the ICNIRP guidelines and the European Standard EN 62209-2, for use with dedicated accessories, SAR is measured with this device at a separation of 0.5 cm to the body, while transmitting at the highest certified output power level in all frequency bands of this device. Use of other accessories which contain metals may not ensure compliance with ICNIRP exposure guidelines.

In accordance with Directive 2022/2380 of the European Union, we hereby provide specific information regarding the charging capabilities and compatible devices for the CE USB-C Adapter. This notice aims to offer essential details to purchasers for informed use and compliance with the outlined safety and performance standards.

For reference to the detailed charging power specifications applicable to each device model, please find the link to consult our cloud-based table or scan the QR code provided below.

For detailed information on charging power specifications:

[Unitech Products USB-C Charging Power Specification Overview](#)



## CE Mark Warning



## RoHS Statement



This device conforms to RoHS (Restriction Of Hazardous Substances) European Union regulations that set maximum concentration limits on hazardous materials used in electrical and electronic equipment.

## Waste Electrical and Electronic Equipment (WEEE)



Unitech has set up a policy and process to meet the 2012/19/EU concerning electronic waste disposal.

For more detailed information of the electronic waste disposal of the products you have purchased from Unitech directly or via Unitech's resellers, you shall either contact your local supplier or visit us at :

<https://portal.unitech.eu/public/WEEE>

## Taiwan NCC Warning Statement

### 低功率射頻器材技術規範

取得審驗證明之低功率射頻器材，非經核准，公司、商號或使用者均不得擅自變更頻率、加大功率或變更原設計之特性及功能。低功率射頻器材之使用不得影響飛航安全及干擾合法通信；經發現有干擾現象時，應立即停用，並改善至無干擾時方得繼續使用。前述合法通信，指依電信管理法規定作業之無線電通信。低功率射頻器材須忍受合法通信或工業、科學及醫療用電波輻射性電機設備之干擾。應避免影響附近雷達系統之操作。高增益指向性天線只得應用於固定式點對點系統。

#### 注意事項：

1. 使用過度恐傷害視力。
2. 使用30分鐘請休息10分鐘；2歲以下幼兒不看螢幕，2歲以上每天看螢幕不要超過1小時。
3. 減少電磁波影響，請妥適使用。

#### Note:

*Within the 5.25-5.35 GHz band, U-NII devices will be restricted to indoor operations to reduce any potential for harmful interference to co-channel MSS operations.*

## Laser Information

---

The Unitech product is certified in the U.S. to conform to the requirements of DHHS/CDRH 21CFR Subchapter J and to the requirements of IEC 60825-1. Class II and Class 2 products are not considered to be hazardous. The Unitech product contains internally a Visible Laser Diode (VLD) whose emissions do not exceed the maximum limits as set forth in the above regulations. The scanner is designed so that there is no human access to harmful laser light during normal operation, user maintenance or prescribed service operations.

The laser safety warning label required by the DHHS/IEC for the Unitech product's optional laser scanner module is located on the memory compartment cover, on the back of the unit.

\* Laser information only applies to the products with laser components.

**CAUTION!** Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous laser light. Use of optical instruments with the scanner, including binoculars, microscopes, and magnifying glasses, with will increase eye damage. This does not include eyeglasses worn by the user.

## LED Information

---

The Unitech product contains LED indicator(s) or LED ring whose luminance is not harmful to human eyes during normal operation, user maintenance or prescribed service operations.

\*LED information only applies to the products with LED components.



# Battery Notice

---

## Performance and Replacement

- For optimal performance, it is recommended to replace rechargeable batteries annually or after 500 charging cycles.
- It's normal for the battery to swell or expand slightly after a year or 500 cycles. This doesn't cause damage but indicates the battery should be replaced and disposed of properly according to local regulations.
- If battery performance drops by more than 20%, it has reached its end of life and should be replaced and disposed of properly.

## Battery Life and Conservation

- Battery life depends on the battery type and device usage.
- Avoid fully discharging the battery as this puts stress on it. Several partial charges are better than one full discharge.
- Do NOT expose the battery or device to high temperatures for extended periods, such as in a parked car on a hot day or under direct sunlight. High temperatures can damage the battery. Keep the device within acceptable operating temperatures (refer to the specifications).
- For long-term storage, charge the battery to at least 50% every six months. Leaving the battery uncharged for extended periods will reduce its lifespan.
- If the battery cannot be charged after a long idle period and starts to heat up, do not attempt to charge it. It may be damaged.

## Important Cautions

- **Use original batteries only from Unitech.** Using third-party batteries can damage the device and void the warranty.
- **Risk of explosion if the battery is replaced incorrectly.** Dispose of used batteries according to instructions.
- **RISK OF EXPLOSION IF BATTERY IS REPLACED INCORRECTLY.**  
**DISPOSE OF USED BATTERIES ACCORDING TO THE INSTRUCTIONS.**

- 電池若未正確更換，可能會爆炸。請用原廠建議之同款或同等級的電池來更換，請依原廠指示處理廢電池。
- 請依制造商說明書處理用過之電池，如果更換不正確之電池行事會有爆炸的風險，請依制造商說明書處理用過之電池。

## Charging

- Consider temperature when charging. Charging is most efficient at room temperature or slightly cooler.
- Charge batteries within the specified range of 0°C to 40°C (32°F to 104°F). Charging outside this range can damage the battery and shorten its lifespan.
- **Do not charge batteries below 0°C.** This is dangerous and can make the batteries unstable. Use a battery temperature detecting device to ensure safe charging temperatures.

## Maintenance and Safety

- Keep all connectors free of contaminants like dust, grease, mud, and water to ensure proper device operation. Neglecting this can cause communication issues, short circuits, or overheating.
- **To clean the battery connectors:**
  - Remove the main battery from the mobile computer.
  - Dip the cotton part of a cotton-tipped applicator in isopropyl alcohol.
  - Gently rub the cotton part of the applicator back and forth across the connectors on both the battery and the device to remove any grease or dirt. Ensure no cotton residue is left on the connectors.
  - Repeat this process at least three times.
  - Use a dry cotton-tipped applicator and repeat steps 3 and 4.
  - Inspect the area for any remaining grease or dirt and repeat the cleaning if needed.
- **To clean the cradle connectors:**
  - Disconnect the DC power cable from the cradle.
  - Dip the cotton part of a cotton-tipped applicator in isopropyl alcohol.

- Rub the cotton part of the applicator along the pins of the connector, moving it back and forth gently from one side to the other. Do not leave any cotton residue on the connector
- Rub all sides of the connector with the applicator
- Remove any lint left by the applicator
- If there is grease or dirt on other areas of the cradle, use a lint-free cloth and alcohol to clean them
- Allow the alcohol to air dry for at least 10 to 30 minutes (depending on the ambient temperature and humidity) before powering on the cradle

**CAUTION!** *If you clean the battery or cradle connectors with bleach-based chemicals, follow the instructions above to remove any bleach residue from the connectors.*

- If a connector is damaged, have it repaired before using the device to avoid short circuits.
- While charged batteries can be left unused for several months, their capacity may decrease due to internal resistance buildup. They may need recharging before use.
- Store batteries at temperatures between -20°C to 60°C. Higher temperatures can cause faster depletion. Room temperature storage is recommended.
- The above storage information applies only to removable batteries. For devices with non-removable batteries, refer to the product specifications.

## Battery Safety Guidelines

- Charge the device in a clean area, away from debris, flammable materials, or chemicals. Take extra care when charging in non-commercial environments.
- Improper battery use can lead to fire, explosion, or other hazards.
- Do not disassemble, open, crush, bend, deform, puncture, or shred the battery.
- Dropping the device can cause the battery to overheat.
- Do not short-circuit the battery or allow metal or conductive objects to touch the battery terminals.
- Do not modify the battery, insert foreign objects, expose it to water or other liquids, or expose it to fire, explosion, or other hazards.
- Do not leave or store the device in hot areas, like parked cars or near heat sources. Do not put the battery in a microwave or dryer.

- Supervise battery usage by children.
- If swallowed, seek medical advice immediately.
- In case of leakage, avoid contact with skin and eyes. If contact occurs, flush the affected area with water for 15 minutes and seek medical advice.
- If you suspect damage to the equipment or battery, contact your service provider for inspection.

## Product Operation and Storage Notice

The Unitech product has applicable operation and storage temperature conditions. Please follow the limitation of suggested temperature conditions to avoid failure, damage or malfunction.

*\*For applicable temperature conditions, please refer to the specification of each product.*

## Adapter Notice

---

1. Please do not leave the power adapter in the socket when it is not connected to your Unitech product for charging.
2. Please remove the power adapter when the battery is fully recharged.
3. The bundled power adapter that comes with your Unitech product is not meant to be used outdoors. An adapter exposed to water or rain, or a very humid environment can cause damage to both the adapter and the product.
4. Please only use the bundled power adapter or same specification of adapter to charge your Unitech product. Using the wrong power adapter can damage your Unitech product.

*\* The message above only applies to the product connected to the adapter.  
For the products without using the adapters, please refer to the specification of each product.*

# Hearing Damage Warning

---

To prevent possible hearing damage, do not listen at high volume levels for long periods.



Figure 1 – Warning label (IEC 60417-6044)

# Worldwide Support

Unitech's professional support team is available to quickly answer questions or assist with technical-related issues. Should an equipment problem occur, please contact the nearest Unitech regional service representative.

For complete contact information please visit the Web sites listed below:

Taipei, Taiwan – Headquarters		Europe	
<b>Tel:</b> +886-2-89121122		<b>Tel:</b> +31-13-4609292	
<b>E-mail:</b> info@hq.ute.com		<b>E-mail:</b> info@eu.ute.com	
<b>Address:</b> 5F, No. 136, Lane 235, Baoqiao Road, Xindian District, New Taipei City 231, Taiwan (R.O.C.)		<b>Address:</b> Kapitein Hatterasstraat 19, 5015 BB, Tilburg, the Netherlands	
<b>Website:</b> <a href="http://www.ute.com">http://www.ute.com</a>		<b>Website:</b> <a href="http://eu.ute.com">http://eu.ute.com</a>	
China		Japan	
<b>Tel:</b> +86-59-2310-9966		<b>Tel:</b> +81-3-62310896	
<b>E-mail:</b> info@cn.ute.com		<b>E-mail:</b> info@jp.ute.com	
<b>Address:</b> Room401C, 4F, RIHUA International Mansion, Xinfeng 3nd Road, Huoju Hi-tech District, Xiamen, Fujan , China		<b>Address:</b> Tosei Building 3F.,18-10 Nihonbashi-Hakozakicho, Cyuouku, Tokyo, 103-0015, Japan	
<b>Website:</b> <a href="http://cn.ute.com">http://cn.ute.com</a>		<b>Website:</b> <a href="http://jp.ute.com">http://jp.ute.com</a>	
Asia-Pacific/Middle East		Latin America	
<b>Tel:</b> +886-2-27911556		<b>Tel:</b> +52-55-5171-0528	
<b>E-mail:</b> info@apac.ute.com info@india.ute.com info@mideast.ute.com		<b>E-mail:</b> info@latin.ute.com	
<b>Address:</b> 4F., No. 236, ShinHu 2nd Rd., NeiHu Chiu, 114, Taipei,Taiwan		<b>Address:</b> 17171 Park Row, Suite 210 Houston, TX 77084USA (Rep.)	
<b>Website:</b> <a href="http://apac.ute.com">http://apac.ute.com</a> / <a href="http://mideast.ute.com">http://mideast.ute.com</a>		<b>Website:</b> <a href="http://latin.ute.com">http://latin.ute.com</a>	
North America		Please scan QR Code to visit us :	
<b>Tel:</b> +1-714-8916400			
<b>E-mail:</b> info@us.ute.com / info@can.ute.com			
<b>Address:</b> 6182 Katella Ave, Cypress, CA 90630, USA			
<b>Website:</b> <a href="http://us.ute.com">http://us.ute.com</a>			

# Warranty Policy

---

The following items covered under the Unitech Limited Warranty are free from defects during normal use:

The warranty period is varied from each country. Please consult with your supplier or Unitech local office for actual length of warranty period to your purchased product.

Warranty becomes void if equipment is modified, improperly installed or used, damaged by accident or neglect, or if any parts are improperly installed or replaced by the user.

## Table of Contents

<b>Preface</b> .....	i
Regulatory Compliance Statements .....	i
Laser Information .....	vi
LED Information .....	vi
Battery Notice.....	vii
Adapter Notice.....	x
Hearing Damage Warning .....	xi
Worldwide Support .....	xii
Warranty Policy .....	xiii
<b>Chapter 1 - Overview</b> .....	1
1.1 Package .....	1
1.2 Product Detail.....	2
1.3 Specifications .....	6
1.4 Getting Started .....	10
<b>Chapter 2 – Installation &amp; Operation</b> .....	20
2.1 Barcode Setting.....	20
2.2 HF Setting .....	25
2.3 WWAN Setting.....	27
2.4 WLAN Setting.....	29
2.5 PAN Setting .....	36
2.6 GPS Setting.....	38
2.7 PC Setting .....	39
2.8 Camera Setting .....	41
2.9 Performing a Hardware Reset.....	46
2.10 Performing Factory data reset .....	47
2.11 KeyRemap.....	49
2.12 Split Screen .....	53
2.13 Network Time Protocol (NTP) Server .....	55
<b>Chapter 3 – Introduction to Applications</b> .....	57



3.1 USS (Unitech scan service).....	57
3.2 Files.....	62
3.3 Software Update.....	63
3.4 StageGO.....	65

# Chapter 1 - Overview

## 1.1 Package

---

Please make sure the following contents are in the EA630 Plus gift box. If something is missing or damaged, please contact your Unitech representative.

### The basic package contents

- EA630 Plus Terminal
- Battery
- Quick Start Guide
- Regulatory Compliance Statements

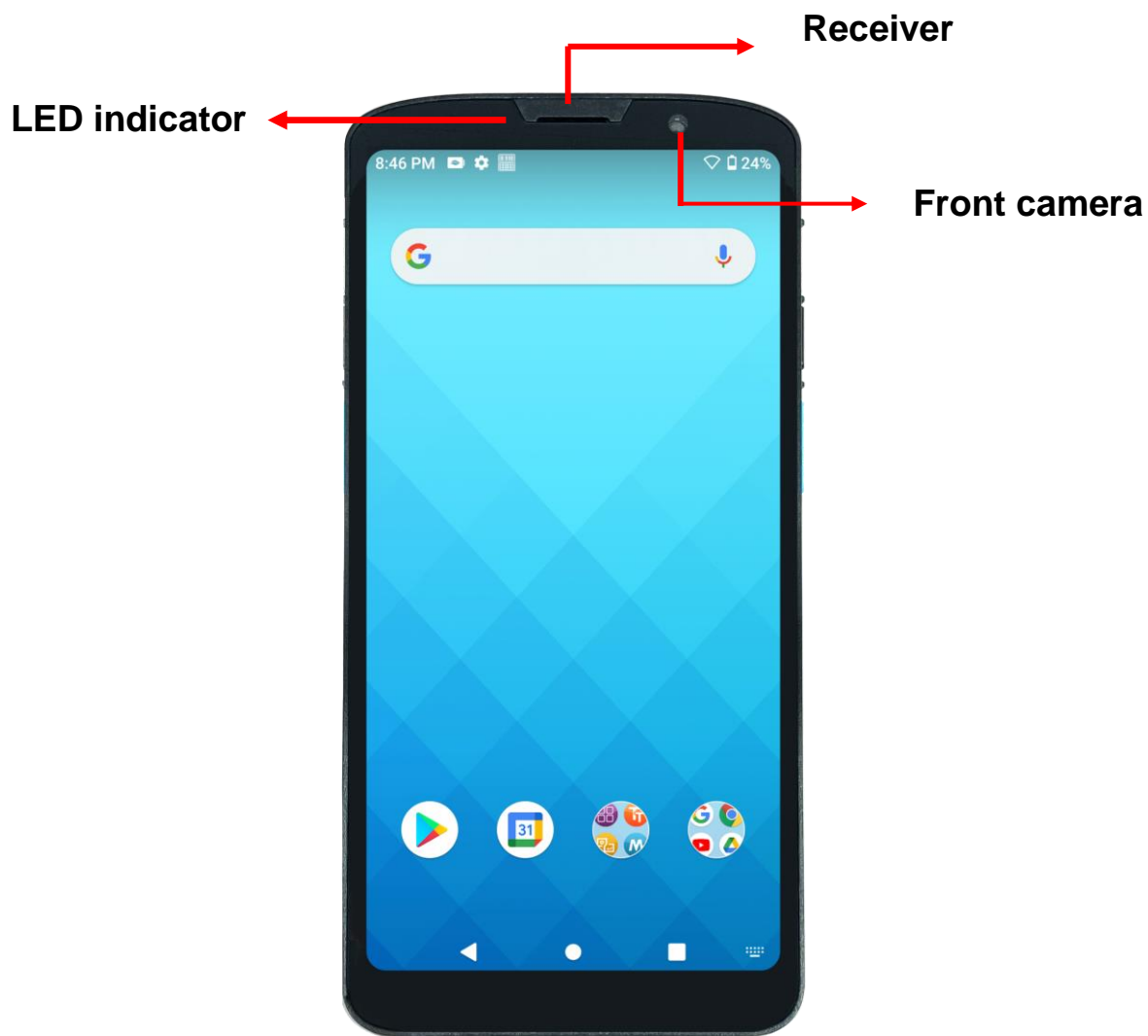
### Optional accessories

- Stylus
- Hand strap
- Quick charge adaptor (via USB type-C cable)
- USB 3.0 Type-C cable
- 9H glass screen protector
- Boot Case
- Gun grip: standard/ UHF
- Single Slot Charging cradle
- Single Slot USB cradle
- Single Slot Ethernet cradle
- 4 Slots Ethernet cradle
- 4 Slots Terminal Charging cradle

## 1.2 Product Detail

---

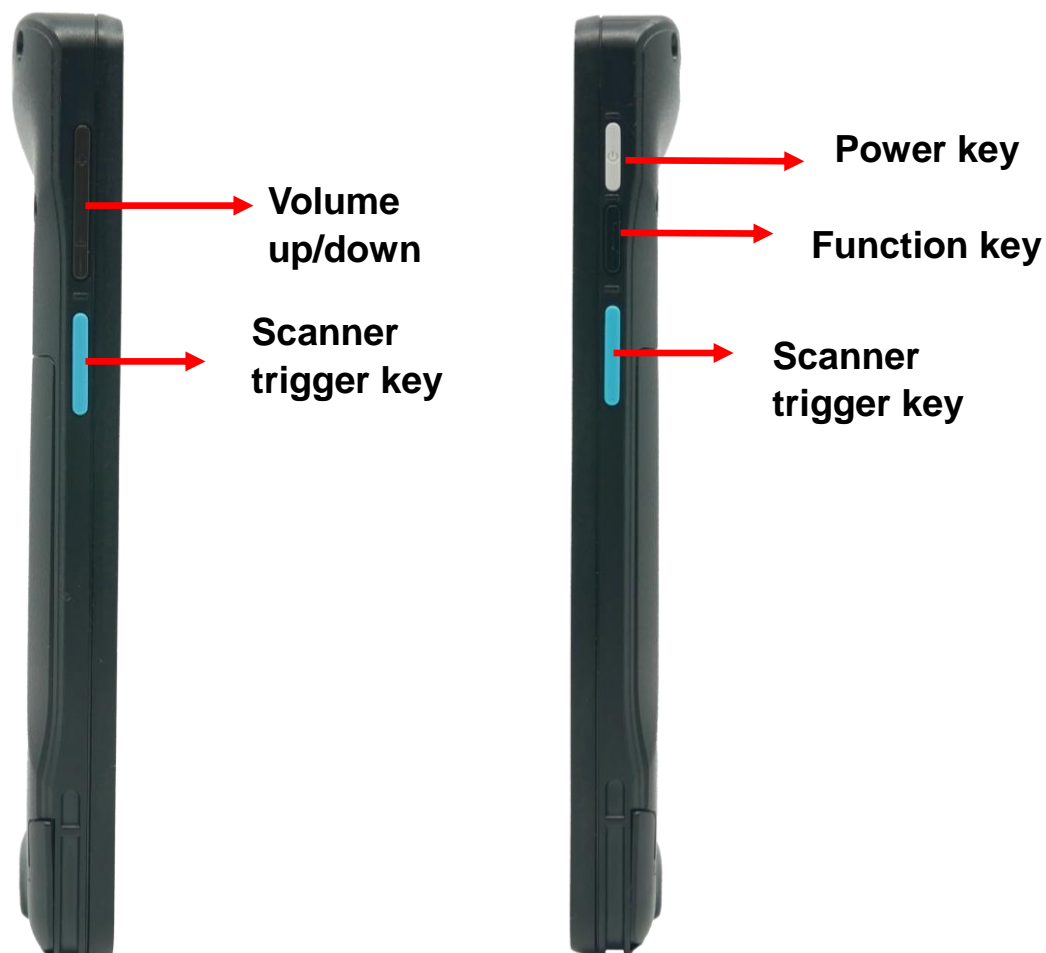
### EA630 Plus Front View



## EA630 Plus Rear View



## EA630 Plus Left and Right View



**Barcode scanner window**

**Pogo pin**  
(For Cradle Charging)

**Pogo pin**  
(For Cradle Charging)

**USB Type C Port**

## 1.3 Specifications

System Features	
<b>CPU</b>	2GHz, Qualcomm® Snapdragon™ 662 64bits Octa-core Processor
<b>Memory</b>	4 GB RAM 64 GB Flash
<b>Expansion Slot</b>	MicroSD, up to 256 GB
<b>OS</b>	Android 11
<b>Languages Support</b>	Multiple languages
Display	
Capacitive type 5 points multi-touch touch panel with Gorilla® Glass 6", 18:9 Full-HD (2160 x 1080) color screen (450nits)	
Indicator	
1 x LED indicator Speaker, Vibrator	

*Android is a trademark of Google LLC.*

*Comes with the Google™ app and Google Chrome™*

Functionality	
<b>Symbologies</b>	<p><b>1D:</b> UPC/EAN/JAN, GS1 DataBar, Code 39, Code 128, Code 11, Code 93, Codabar/NW7, Interleaved 2 of 5, Matrix 2 of 5, MSI, Trioptic, Code 32</p> <p><b>2D:</b> PDF417, MicroPDF417, GS1 Composite, Aztec Code, Data Matrix, QR Code, Micro QR Code, MaxiCode, Han Xin Code, DOT Code</p> <p><b>Postal:</b> Intelligent Mail Barcode, Postal-4i, Australian Post, Japanese Post, Netherlands (KIX) Post, Postnet, Planet Code</p> <p><b>OCR:</b> OCR-A, OCR-B, E13B (MICR)</p>
Audio	
One speaker with Smart PA (95±3Db @ 10cm), One receiver, Dual noise-cancelling microphones	
Regulatory Approvals	
CE, FCC, NCC, VCCI,TELEC, CCC, SRRC, RoHS, CEC, BQB, N-Mark	
Communication	
<b>USB</b>	USB 3.1 (type-C) support USB OTG Support Ethernet/USB-Host via cradle
<b>Camera</b>	5MP front camera 16 MP Rear with auto-focus function and Flash Light
<b>Bluetooth®</b>	Bluetooth® 5 supported
<b>WLAN</b>	Wireless LAN 802.11a/b/g/n/ac, 2.4GHz and 5GHz Support 802.11d/e/h/i/k/r/v, fast roaming Compliant with WEP, WPA and IEEE 802.11i WPA2
<b>WWAN</b>	GSM: 850,900,1800,1900 MHz WCDMA: Band 1, Band 2, Band 5, Band 8 LTE: FDD-LTE (B1/B2/B3/B4/B5/B7/B8/B12/B17/B19/B20/B28) TDD-LTE (B38/B39/B40/B41)



<b>GPS</b>	AGPS, GPS, GLONASS, Beidou, Galileo
<b>RFID/HF</b>	Support HF/NFC Frequency 13.56Mhz Support: ISO14443A/B, ISO15693, Mifare, Felica (ISO/IEC18092) compliance
<b>Sensor</b>	Gyroscope, Light sensor, e-Compass, Proximity sensor, Accelerometer sensor
<b>Power Source</b>	
<b>Main Battery</b>	3.85V, 4000mAH Li-polymer battery
<b>Enclosure</b>	
<b>Weight</b>	232g (with battery)
<b>Dimension</b>	157mm x 76.4mm x 13.9mm (H x W x D)
<b>Environmental</b>	
<b>Operating Temperature</b>	-10°C to 50°C
<b>Storage Temperature</b>	- 30°C to 70°C (without battery)
<b>Charging temperature</b>	0°C to 45°C
<b>Relative Humidity</b>	10% ~ 90% (non-condensing)
<b>Durability</b>	
<b>Drop Specification</b>	1.2m, 1.5m with boot case
<b>Sealing</b>	IP65
<b>Vibration/Tumble test</b>	MIL-STD 810G
<b>Software</b>	
SOTI, AirWatch and MoboLink	

**Note:**

The device is restricted to indoor use only when operating in the 5150 to 5350 MHz frequency range.

	AT	BE	BG	HR	CY	CZ	DK
	EE	FI	FR	DE	EL	HU	IE
	IT	LV	LT	LU	MT	NL	PL
	PT	RO	SK	SI	ES	SE	UK
	IS	LI	NO	CH	TR		

## 1.4 Getting Started

### Replacing the Battery

This section describes how to replace the battery.

**CAUTION!** The battery is designed to be removed by hand. Do not use tools to remove the battery.

**NOTE:** Do not put labels, asset tags, engravings, stickers, or other objects in the battery slot, as this might compromise the performance of the device or accessories. Performance levels, such as sealing [Ingress Protection (IP)], impact performance (drop and tumble), functionality, or temperature resistance could be affected.

**NOTE:** If the hand strap is attached, remove the hand strap clip first.

#### 1.4.1 Remove the Battery Cover

1. Turn the knobs a quarter of a turn (90°) to unlock the battery cover.



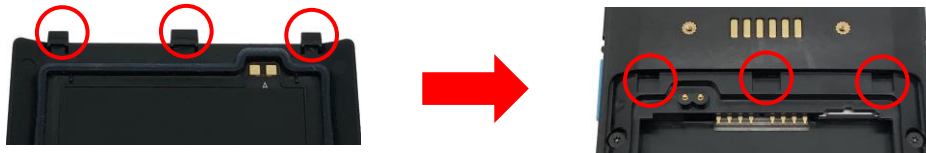
2. And pull the battery up to remove it.



## 1.4.2 Install the Battery Cover

1. There are 3 hooks on the battery cover.

Align the hooks with the recesses on the battery compartment



2. Insert the battery cover up to 45 degrees (45°) from top to bottom.



3. Press the battery cover down to secure in place. Ensure no gap exists between the device and battery cover.



4. To lock the battery cover, turn the knobs a quarter of a turn (90°).  
Make sure the battery cover is securely closed, or you may be unable to turn on the terminal.



**WARNING!** *There is a risk of fire and burns if the battery is handled improperly. DO NOT disassemble, crush, puncture, short external contacts, or dispose the battery pack in fire or water. DO NOT attempt to open or service the battery. Dispose of used batteries according to local recycling guidelines in your area.*

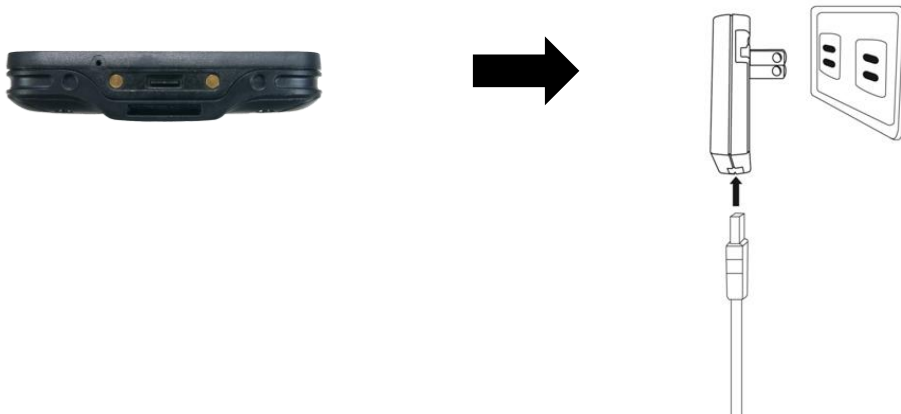
### 1.4.3 Charging Battery

Before using the terminal for the first time, you need to charge it for about 24 hours. For regular use, you can charge the terminal with QC (quick charge) USB type-C cable and QC adapter for within 2.5 hours to full capacity.

It takes within 4 hours to charge the terminal with the cradle to full capacity.

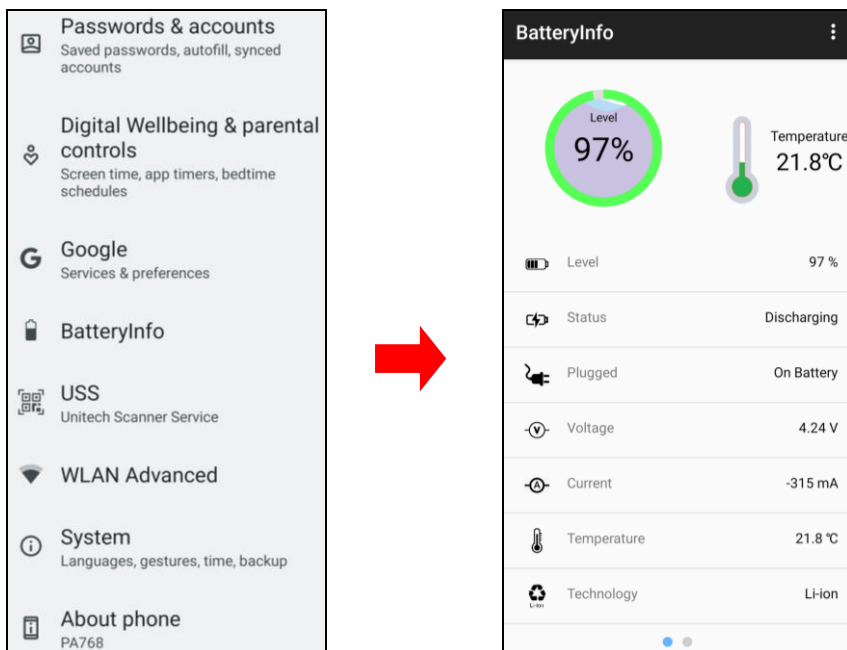
Connect the type C USB cable to the USB port on EA630 Plus and the other end of the USB cable. Please connect to AC power adapter into the electrical outlet on the USB plug.

The charging LED indicator on EA630 Plus is turning red when it is in charging state. The green light is on after the battery is fully charged.



## 1.4.4 Battery Info

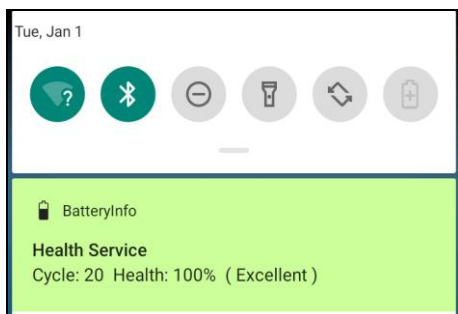
Please go to **Settings** → **BatteryInfo** for more detailed battery information.



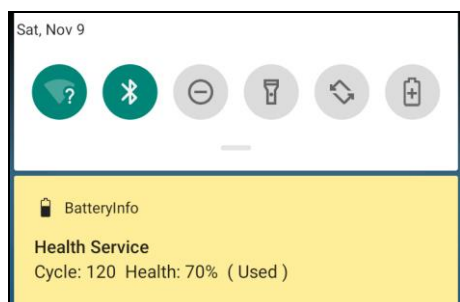
### 1.4.4.1 BatteryInfo Health Service

BatteryInfo health service information will display on both PA768 lock screen and the notification bar.

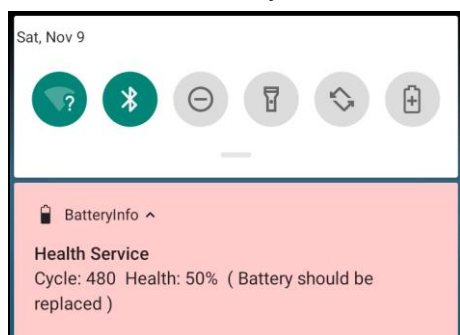
- When the battery health is higher than 80% :



- When the battery health is higher than 60%:



- When the battery health is lower than 60% : (Battery should be replaced)



#### Note:

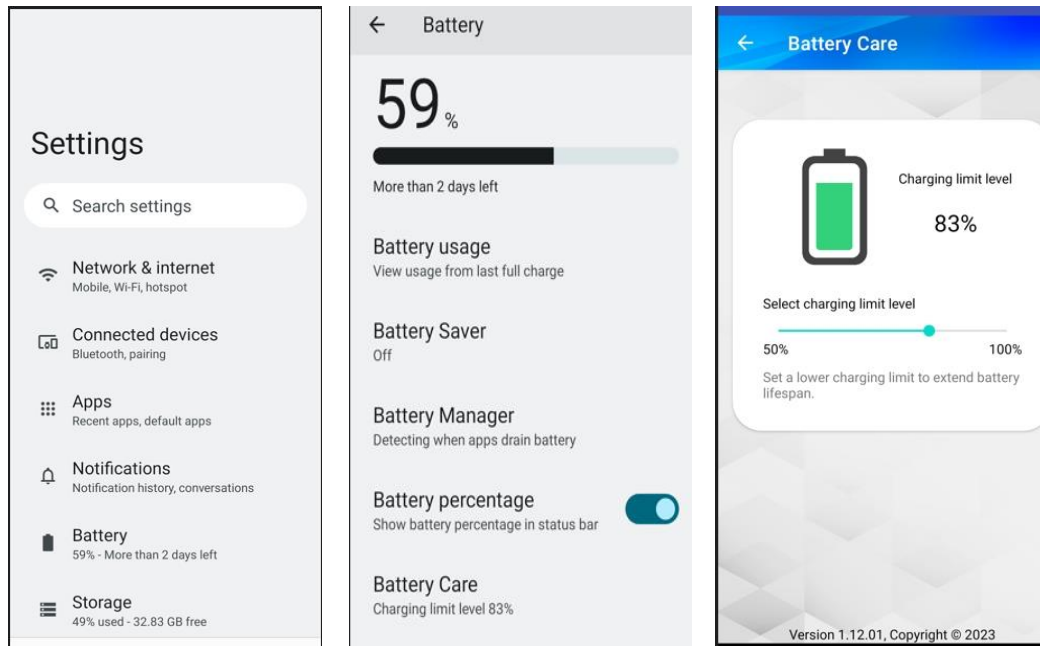
*If the battery is stored for the long term, it might result in accelerated battery health lower. Please try to charge and discharge your batteries several times and check the battery health is at a steady rate. If the battery health is still lower than 60%, the battery should be replaced.*

## 1.4.4.2 Charging Limit Function

To protect the battery, Battery Care enables you to set the maximum power level.

Set a lower charging limit to extend the lifespan of your battery. You can access this feature in **Settings** → **Battery** → **Battery Care**, as shown below to configure the charging limit.





### Here's how it works:

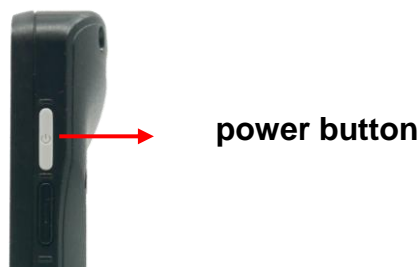
1. By default, the charging limit is set to 100%.
2. Avoid full charge cycles (0-100%) and overnight charging.
3. Limiting your PDA's maximum charge to 20-80% is better for the battery's health than topping up to completely full every time.
4. Opting for the 80% Limit will ensure your PDA charges up to approximately 80% and then ceases charging.
5. When frequent charging is necessary, enabling the 50% Limit permits charging up to 50%, effectively extending your battery's lifecycle.
6. Additionally, if you plan to hold your PDA in long-term storage, it's best not to leave it at 100% charge. Instead, recommends that you store batteries at 50% state of charge if you're planning to store them long-term.

## 1.4.5 Turning on Terminal for the First Time

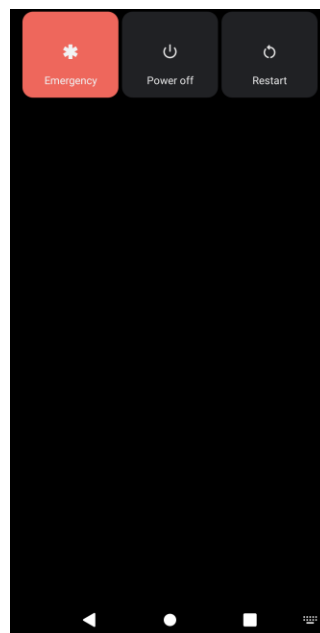
It is recommended to fully charge EA630 Plus before first use. You can now start up your device to set up the languages, WLAN setting, date and time.

### Power Button

Turn ON your device by pressing the power button on the side of the terminal.



Long press the **Power button**, and it will show the options for Power off, and Restart.



## 1.4.6 Checking LED status

	LED	Description
Terminal	Red Light	<ul style="list-style-type: none"> <li>■ Battery Charging</li> <li>■ Twinkling to indicate battery low status (less than 15%)</li> </ul>
	Green Light	<ul style="list-style-type: none"> <li>■ Battery Fully charged</li> <li>■ Barcode scan good read</li> </ul>
	Blue Light	Message
	All of LEDs can be controlled by software API	If scanner app is running, LED is controlled by scanner app.
	No LED (Red and Green) display when battery is out (even with AC IN)	

### Checking Battery Status

If the battery level becomes low in the course of normal use, a status icon appears on the device screen indicating low or very low battery status. In both cases, please back up your data, and then recharge your device as soon as possible.

## 1.4.7 Inserting the Micro SD/ Nano SIM Card

The EA630 Plus has 1 x micro SD and 2 x Nano SIM card slots inside the battery compartment.

**Note:** Before inserting or removing micro SD card or Nano SIM card, please **TURN OFF** the terminal for the first step.

1. Unlock the battery cover by turning the knobs a quarter of a turn (90°).  
Lift the battery cover up to 45 degrees (45°), and gently pull the cover off.



2. Remove the battery and pull out the card slot.



3. Put the battery back and lock the battery cover by turning the knobs a quarter of a turn (90°). Make sure the battery cover is securely closed, or you may be unable to turn on the terminal.



# Chapter 2 – Installation & Operation

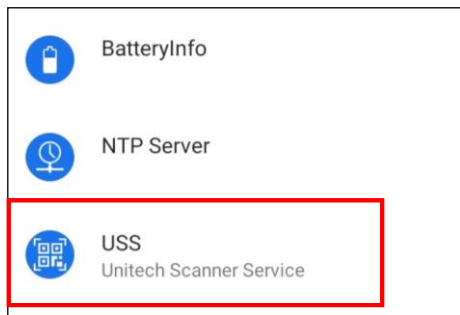
## 2.1 Barcode Setting

1. On the main screen, scroll up the screen to reach the APPS, and

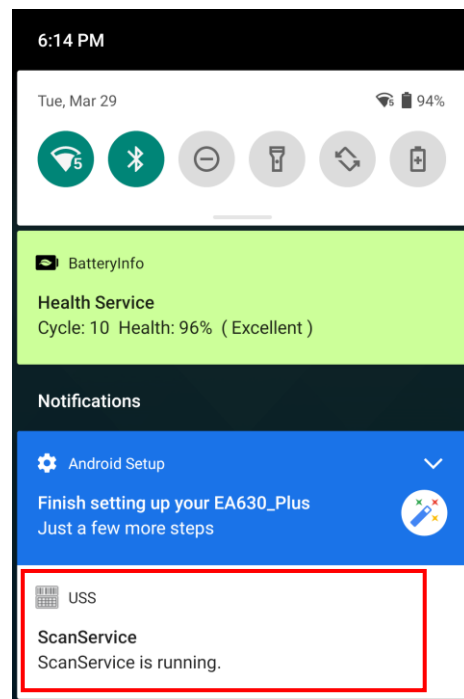


tap **Settings** and then tap **USS** (Unitech scan service).

Or from the notification bar to tap USS (Unitech scan service).




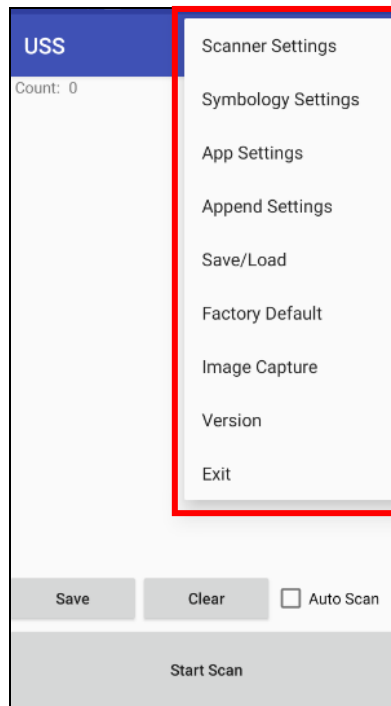
or



2. You now enter the Unitech scan service application.

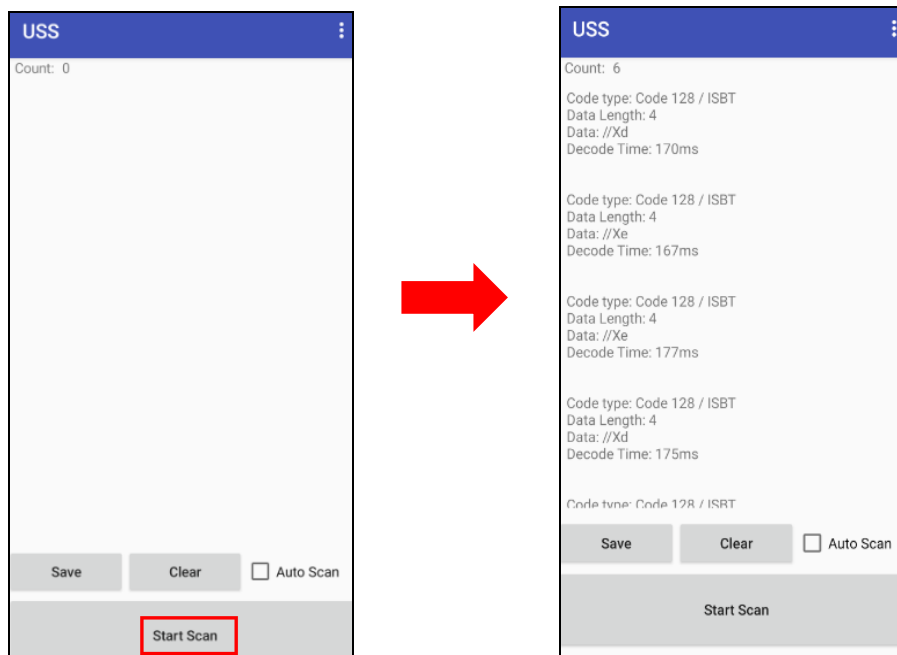
## 2.1.1 Settings

1. After you enter the Unitech scan service application, please tap  on the screen to see all the settings of **USS**.



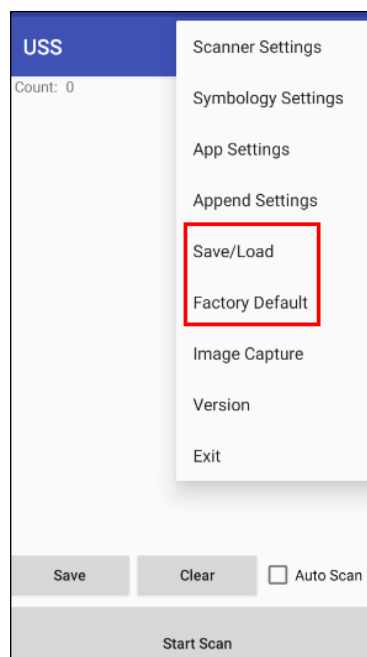
## 2.1.2 Barcode Scan

1. Please tap **Start Scan** to get ready for barcodes scan service.

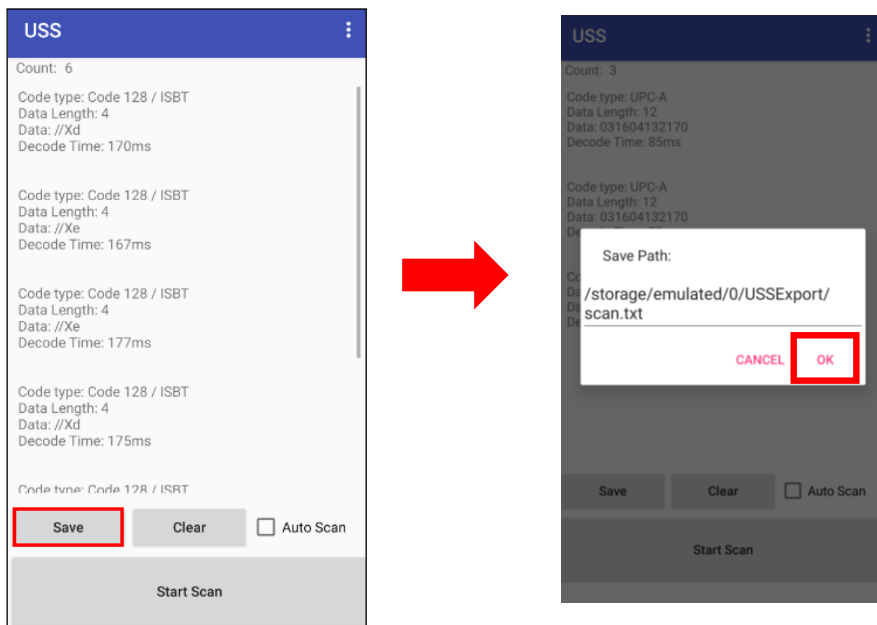


2. For **Save / Load Settings**, and **Factory Default**,

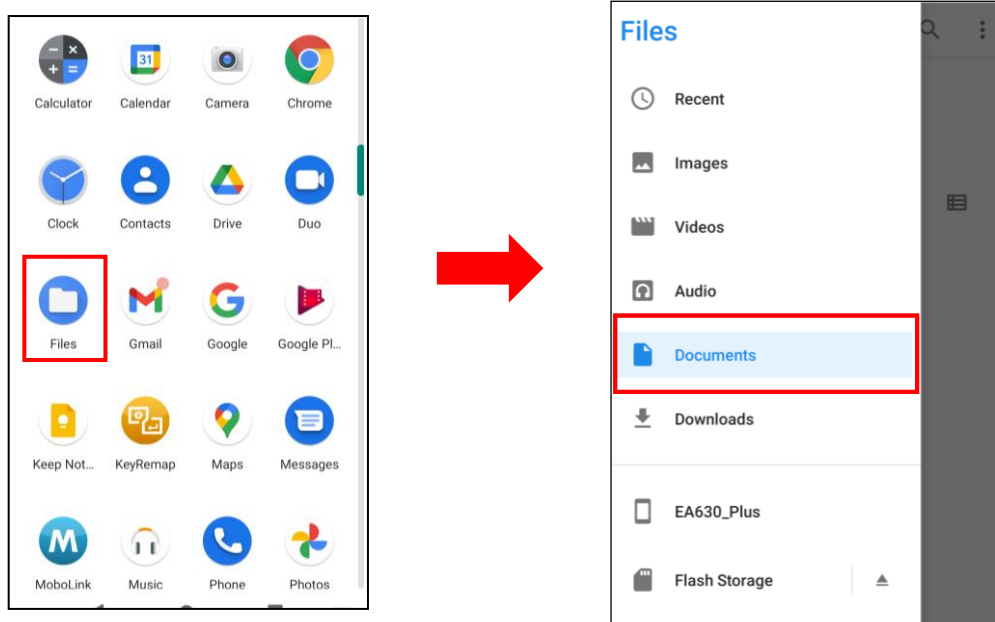
Please tap  and to select **Save / Load Settings**, and **Factory Default**.



3. To save settings, you can also tap **Save** on the screen and input path then tap **OK**.

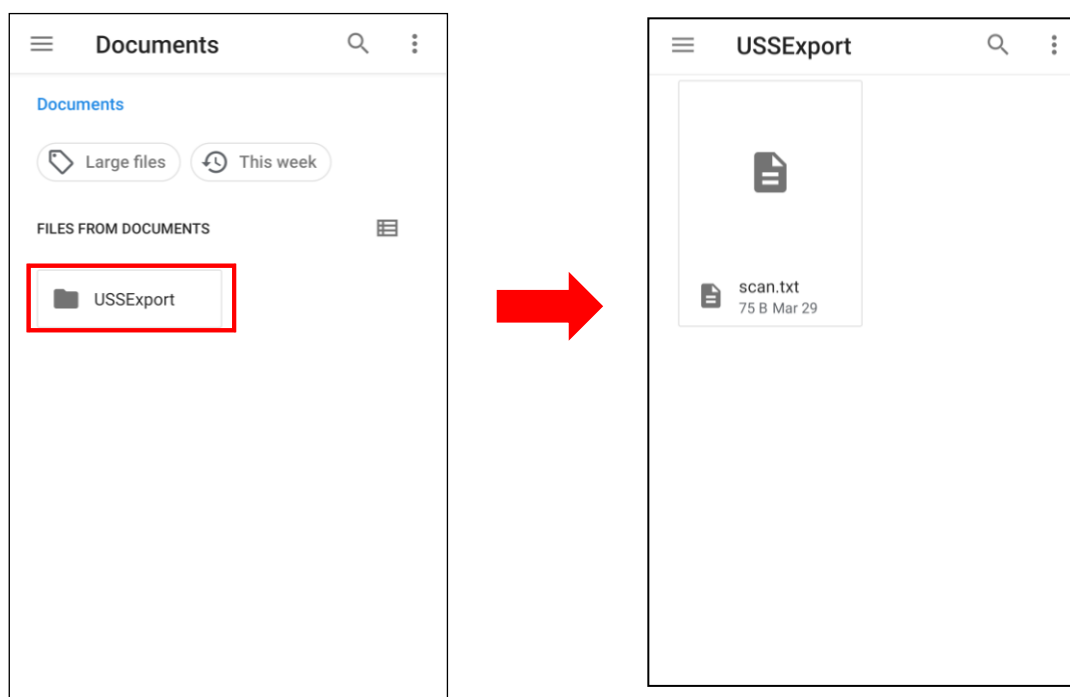


The saved data is stored in Files (Please see [3.2 Files](#)) → Documents






USSEExport → scan.txt.

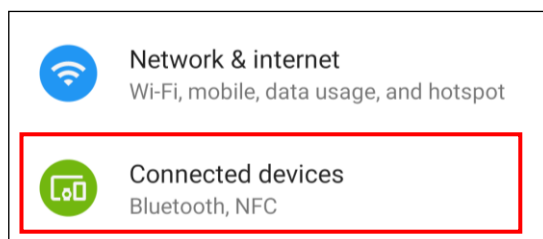


*Note:* For more information, please refer to [3.1 USS \(Unitech scan service\)](#)

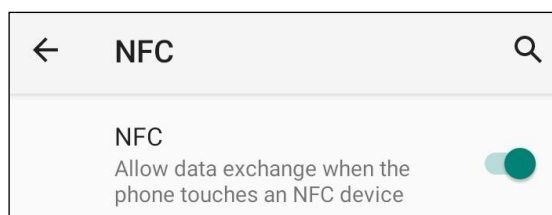
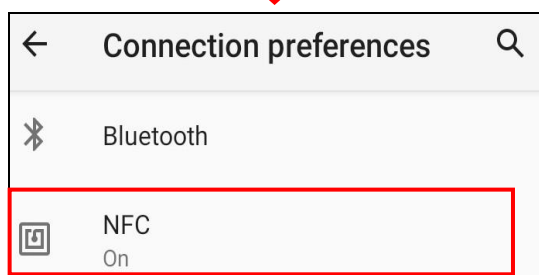
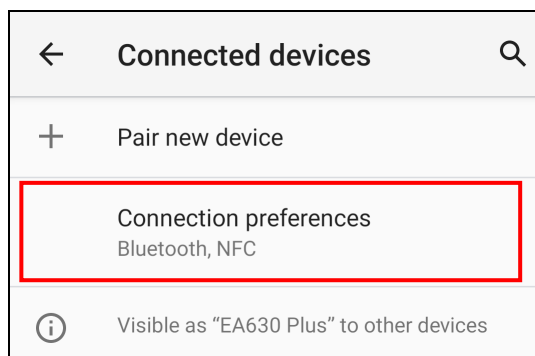
## 2.2 HF Setting

1. On the main screen, scroll the screen from bottom to top to reach the

APPS, and tap  **Settings** and then tap **Connected devices**.



2. Tap **Connection Preferences** to enable **NFC**



3. Make sure that both devices are unlocked and have NFC turned on. Also make sure that the NFC antenna area of EA630 Plus and the other phone's NFC area are close to one another. Slightly move the phones until connection is made. Tap the screen.

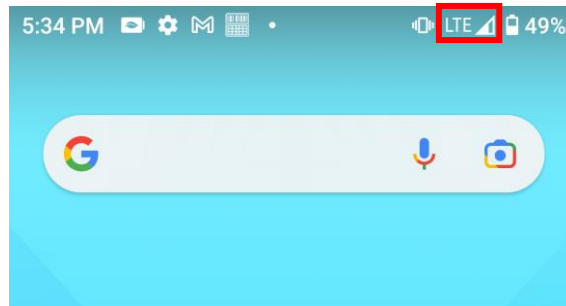


## 2.3 WWAN Setting

1. Turn off the terminal to insert the SIM card.


**Note :** • For the instruction, please refer to [1.4.6 Inserting the Micro SD/Nano SIMCard](#).

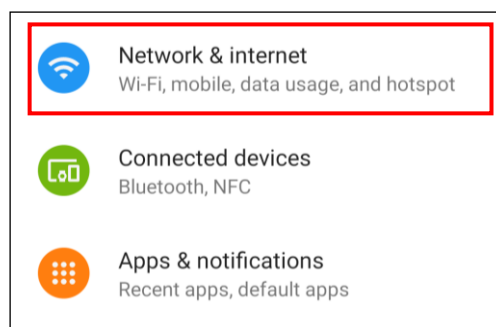
2. Turn on the terminal, 4G signal will show at the top of the screen.



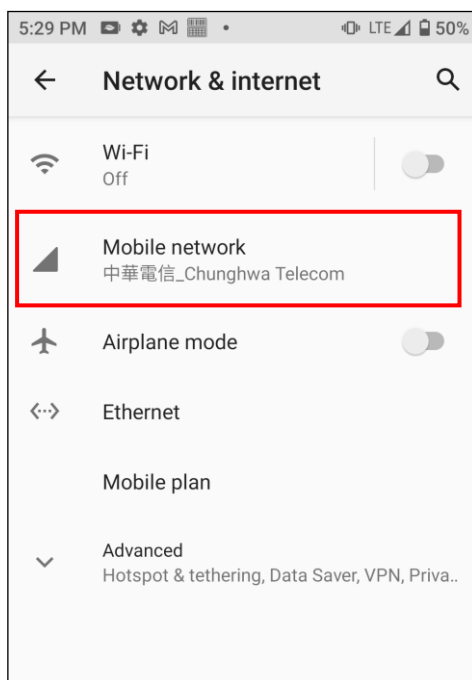
### 2.3.1 Mobile Network Settings

1. On the main screen, scroll the screen from bottom to top to reach the

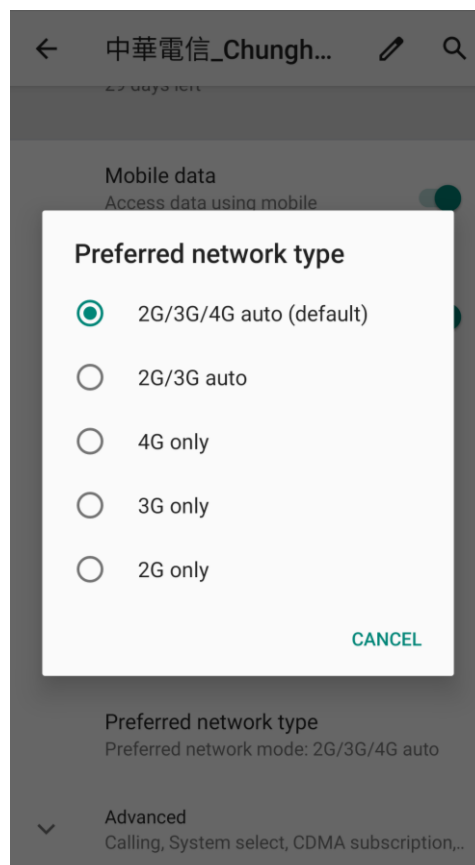
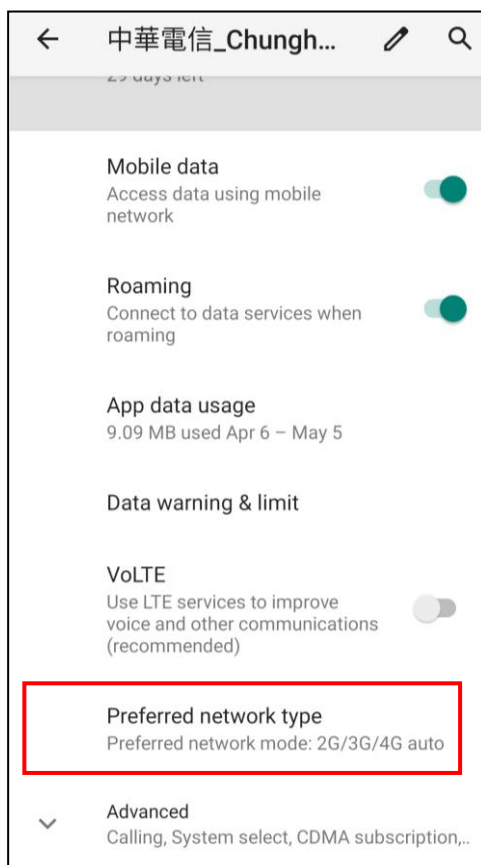
APPS, and tap  **Settings** and then tap **Network & internet**.



2. Tap **Mobile network** for more network settings.




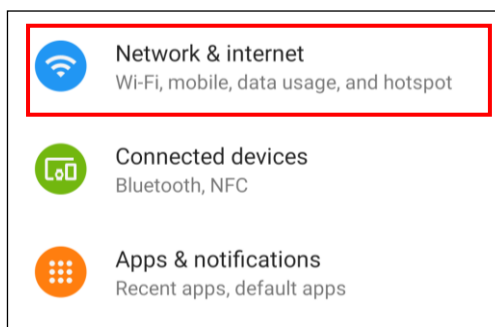
3. To choose different network type, please tap **Preferred network type**.



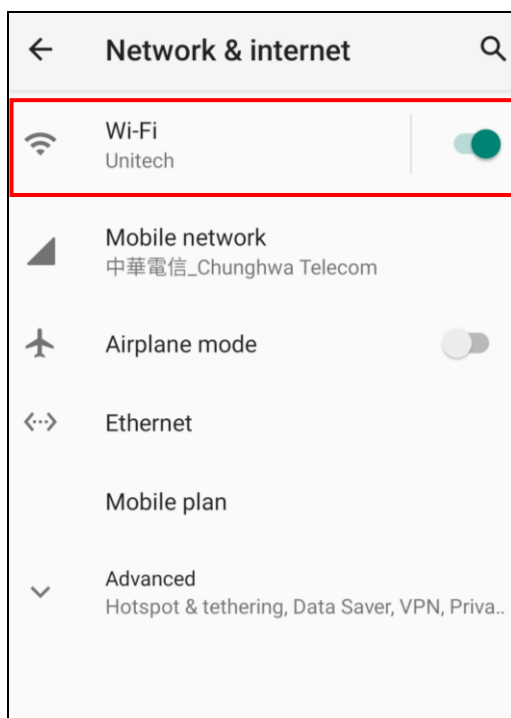
## 2.4 WLAN Setting

1. On the main screen, scroll the screen from bottom to top to reach the

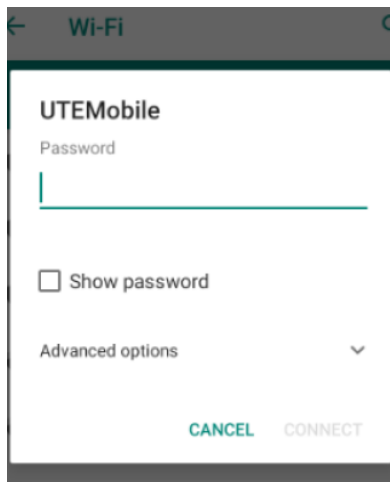
APPS, and tap  **Settings** and then tap **Network & internet**.



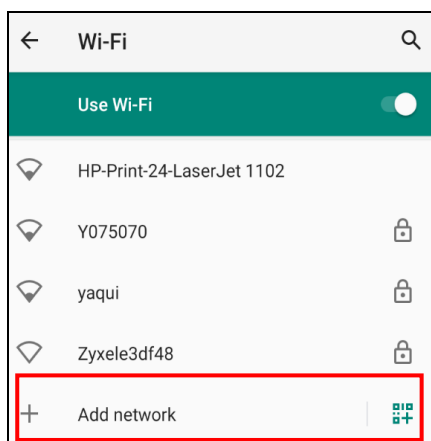
2. To see available networks, turn WLAN **ON**. And tap to choose the available networks.



3. Choose the available networks, and enter the Password and tap **Connect**.



4. If the wireless network that you want is not listed, tap **+ Add network** to manually add it.



5. When enabled, the  icon is displayed on the status bar.

## 2.4.1 WLAN Advanced

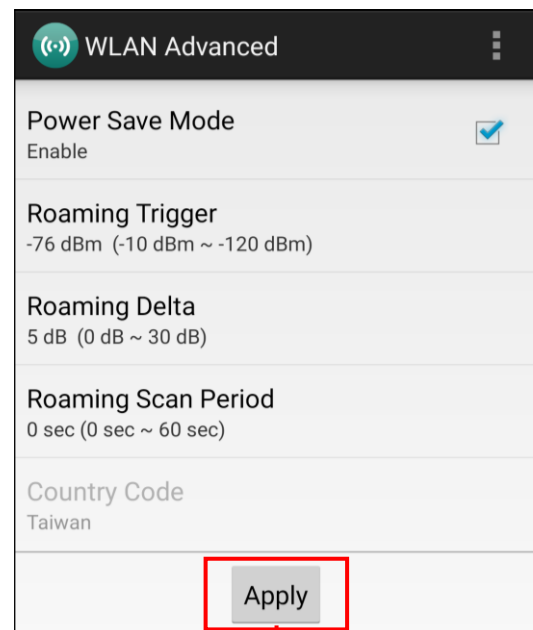
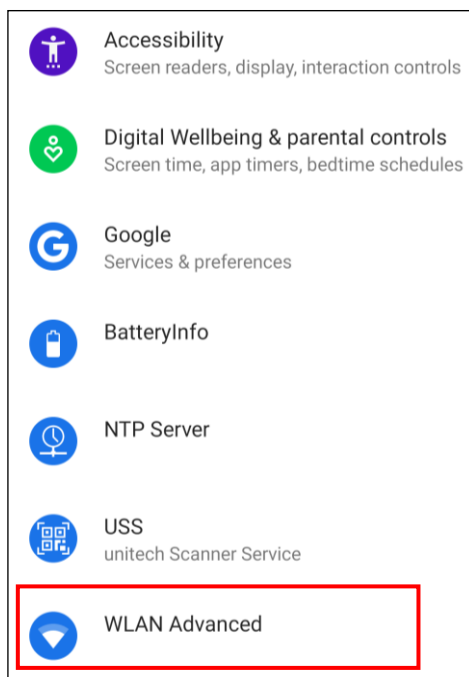
WLAN advanced can enhance the roaming behavior when the device is in areas of particularly low coverage or losing its connection to the network infrastructure and provides the power save mode to control the power consumption setting.

WLAN advanced will help users to manage the seamless roaming.

1. On the main screen, scroll the screen from down to top to reach the APPS,



and tap **Settings** and then tap **WLAN Advanced**.



Always tap “**Apply**”  
to finish the setting.

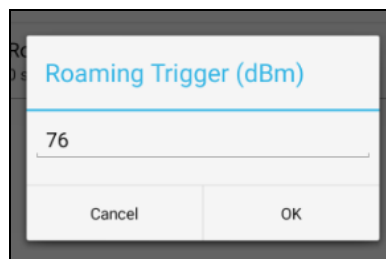


- **Power Save Mode**

Tap to enable the power save mode to set the WLAN module to its optimum power consumption setting.

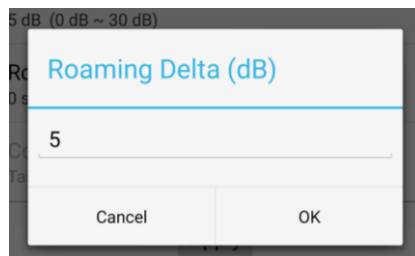
- **Roaming Trigger (Default : -76 dBm, Range : -10 dBm ~ -120 dBm)**

Roaming trigger will help users to look for a better and stronger signal strength (in dBm) by scanning many access points. When the signal strength is lower than roaming trigger value, roaming trigger will start to look for better access points.



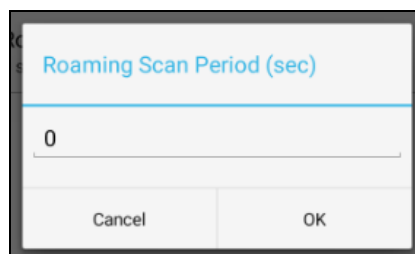
- **Roaming Delta ( Default : 5 dB, Range : 0 dB ~ 30 dB)**

Based on roaming delta value, the device will roam to a better signal strength access point.




- **Roaming Scan Period (Default : 0 ms, Range : 0 ms ~ 60 sec)**

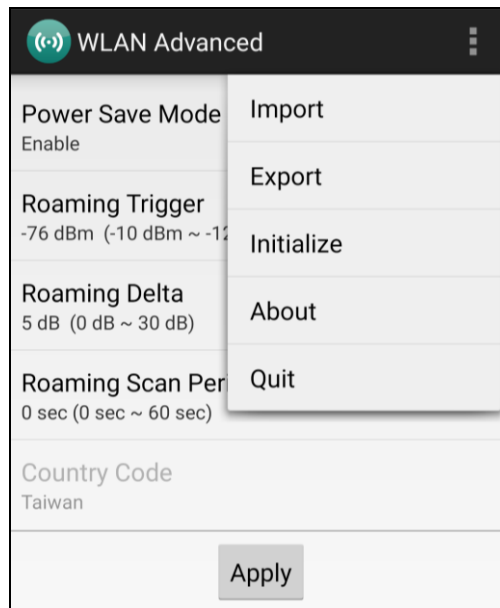
The device will stay with the current AP based on the roam period value before it roams to a different AP.



### 2.4.1.1 Other options

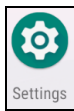
Tap  for more options to import / export the current data from the device.

**Initialize** is able to restore the default settings.



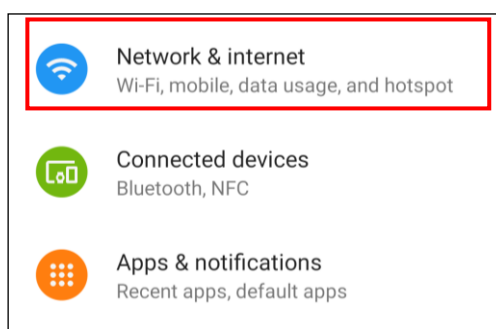
## 2.4.2 Share Wi-Fi

1. On the main screen, scroll the screen from bottom to top to reach the APPS,

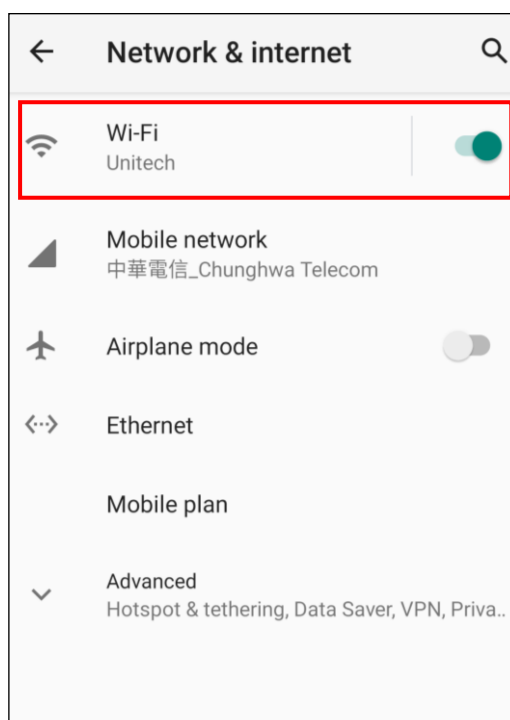


and tap

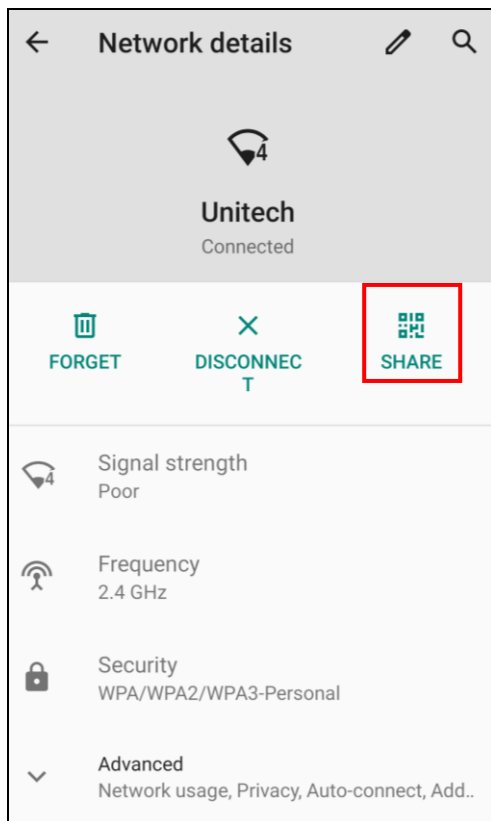
**Settings** and then tap **Network & internet**.



2. To see available networks, turn WLAN **ON**. And tap to choose the available networks.




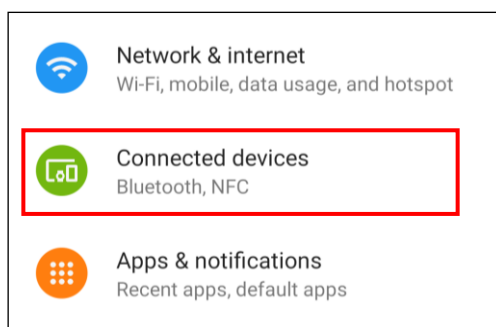
When Wi-Fi is connected, tap **“Share”** icon to show QR code.



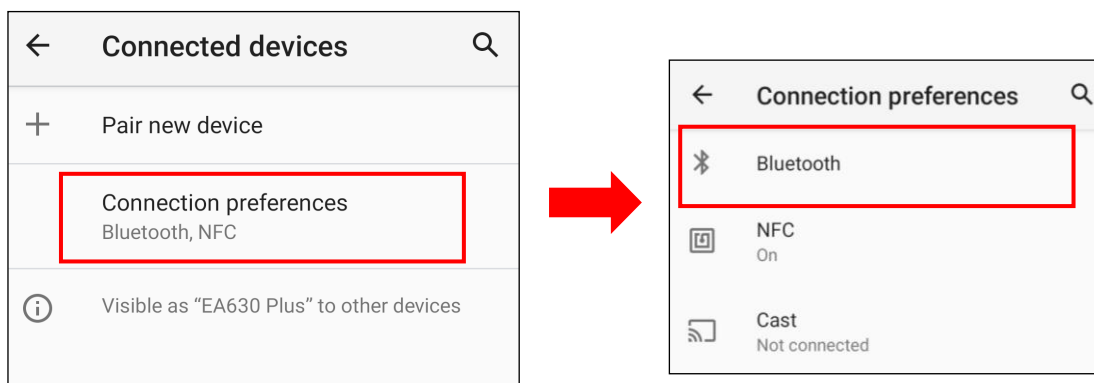
## 2.5 PAN Setting

1. On the main screen, scroll the screen from bottom to top to reach the

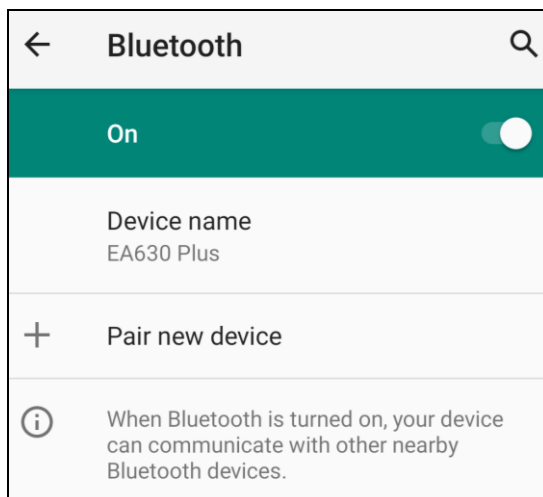
APPS, and tap  **Settings** and then tap **Connected devices**.



2. Tap **Connection Preferences** to enable **Bluetooth®**.



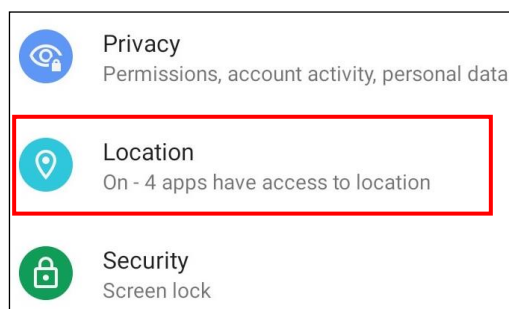
3. Tap **ON / OFF** to enable / disable Bluetooth®.  
To pair the available device, turn Bluetooth® **ON** to choose the available device.



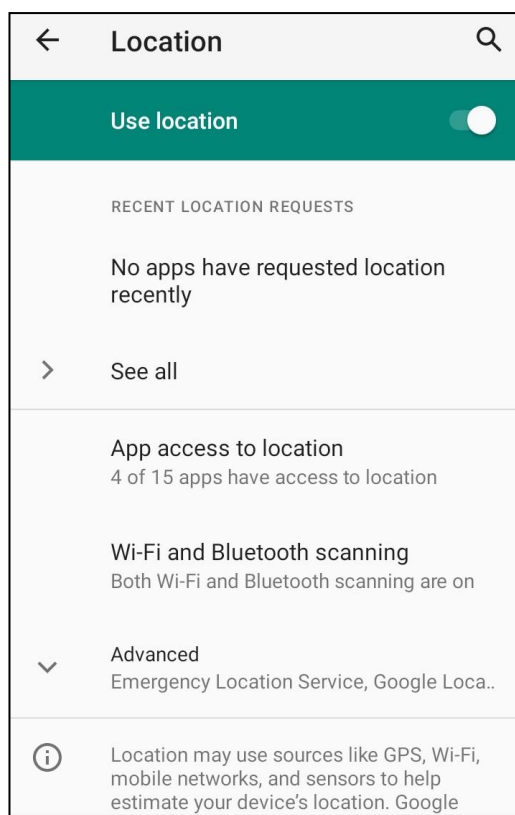
## 2.6 GPS Setting

1. On the main screen, scroll the screen from bottom to top to reach the

APPS, and tap  **Settings** and then tap **Location**.

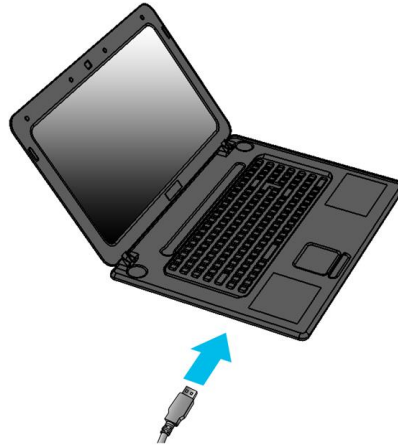


2. Tap **ON/OFF** for the permission to use your location information.

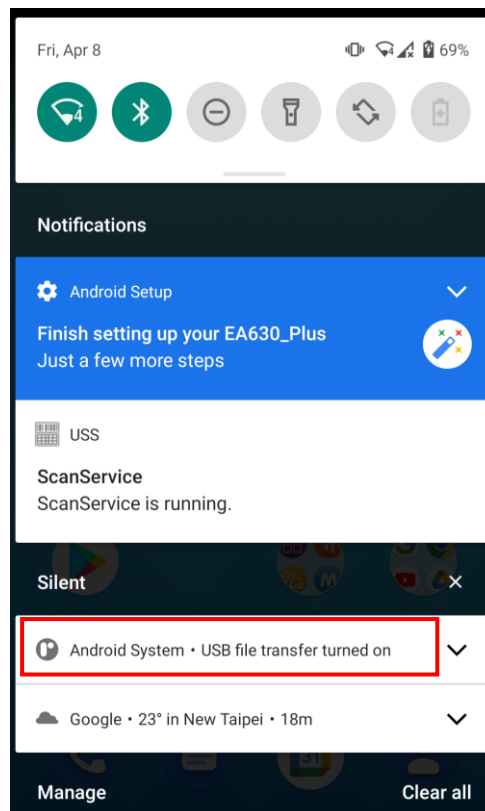


## 2.7 PC Setting

1. Connect EA630 Plus to your computer with the USB type C cable. Your computer will recognize it is USB charging.

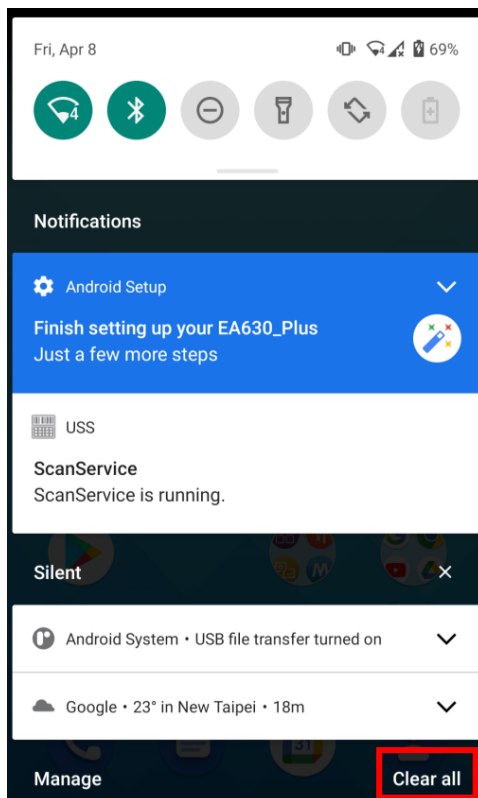


2. Slide down from top, the system will show as follow picture, then you can tap on **Android System Charging this device via USB**.

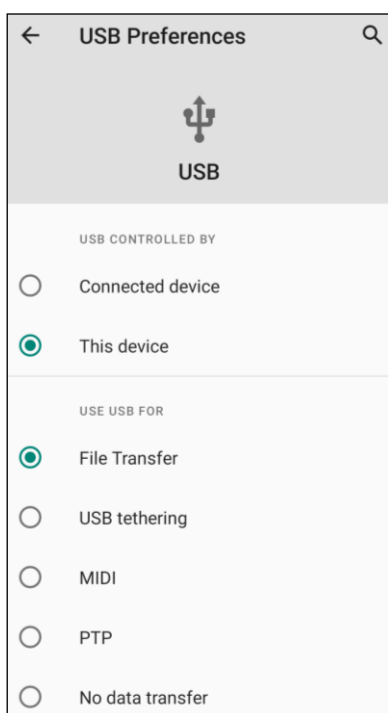




*Note:* If you cannot find the Android System Charging this device via USB notification in step 2, click on CLEAR ALL and try again.

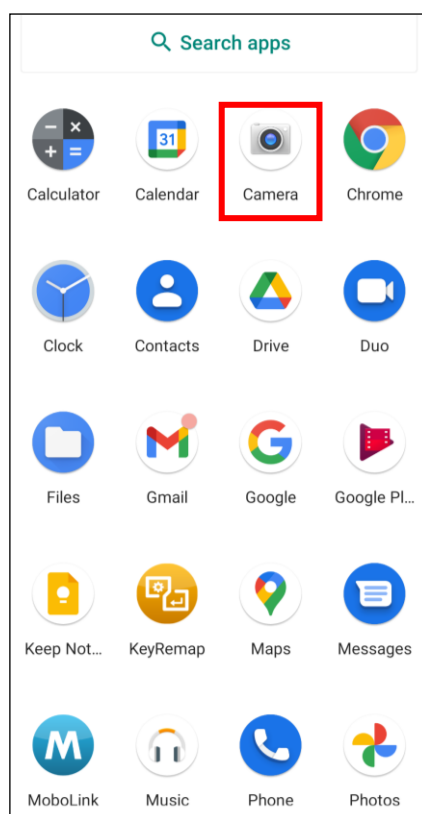


3. Then you can select File Transfer.



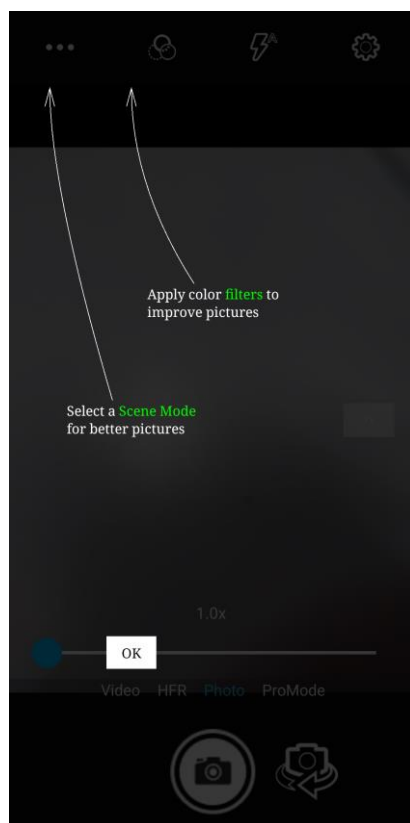
## 2.8 Camera Setting

Scroll the screen from bottom to top to reach the APPS, and tap **Camera**.




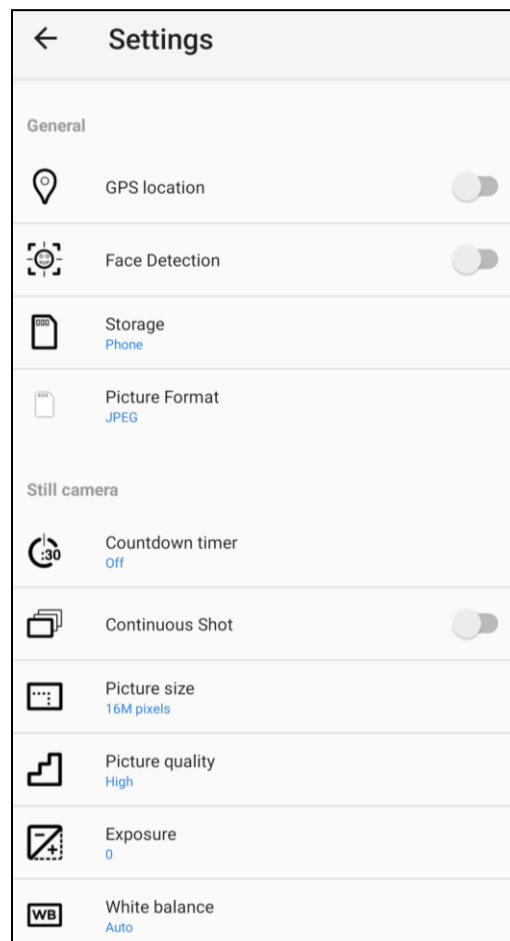
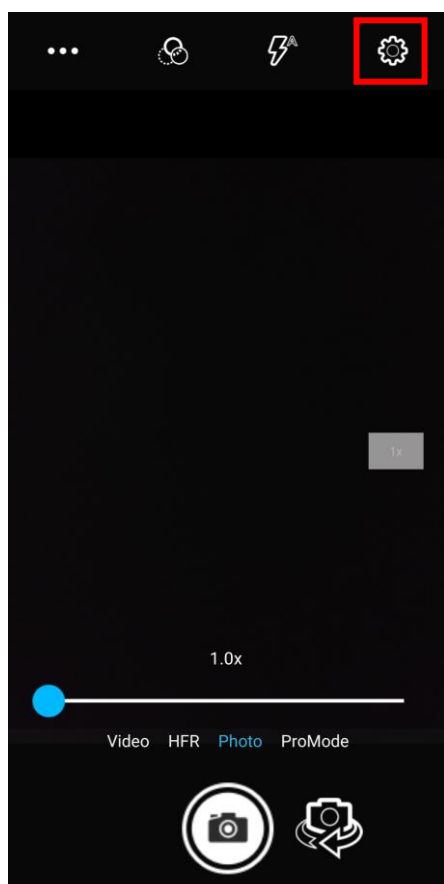
## 2.8.1 Introduction

For the first time turn on, the screen will show a brief introduction about camera settings.



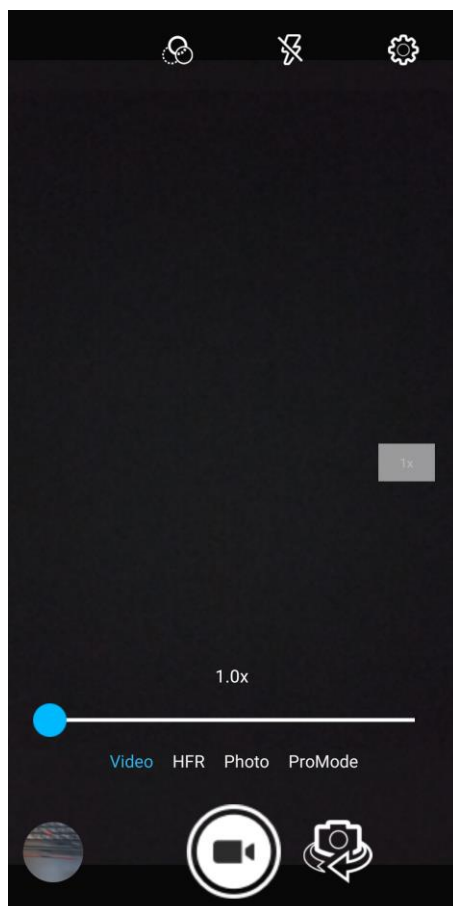
## 2.8.2 Settings

Please tap  to enter the settings section.

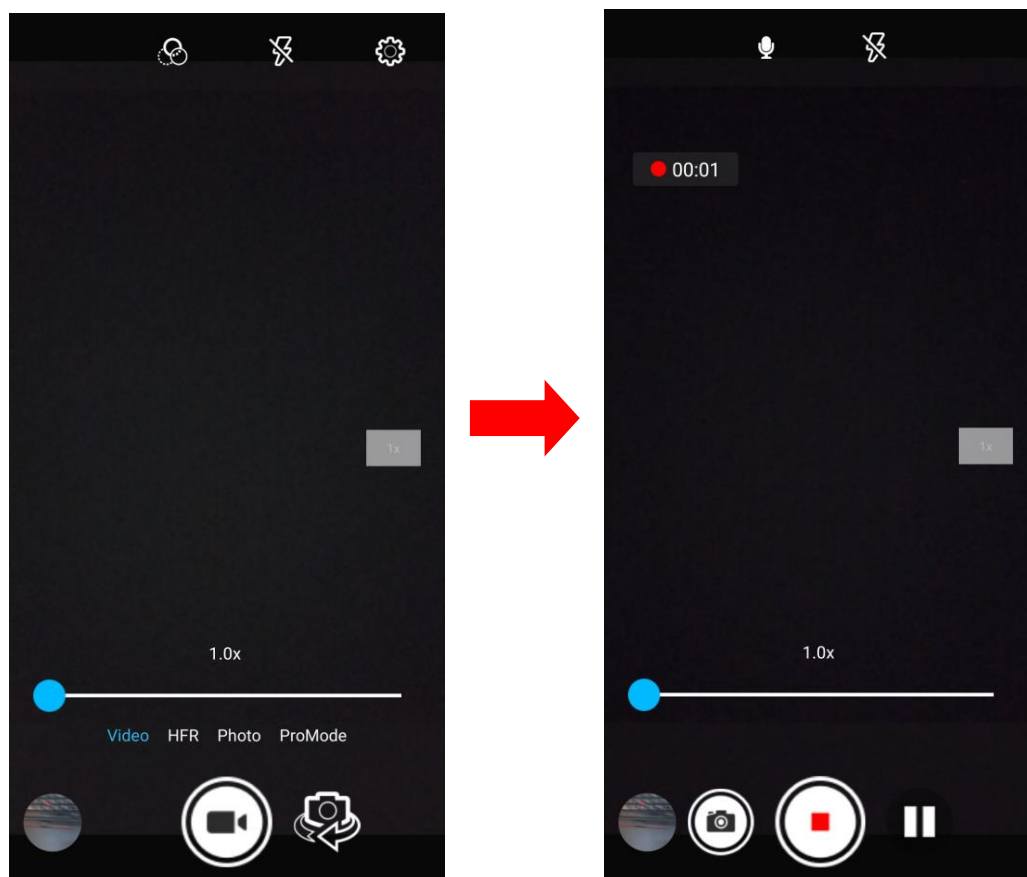


## 2.8.3 Record Videos

1. Tap on Video to switch to the Video mode.



3. Once tap the record button, it will start recording.



## 2.9 Performing a Hardware Reset

---

You may have to perform a reset if the device freezes (i.e., the terminal no longer responds to the buttons or tapping on the screen). Long press and hold the **Power button** around 10 seconds to restart the device.

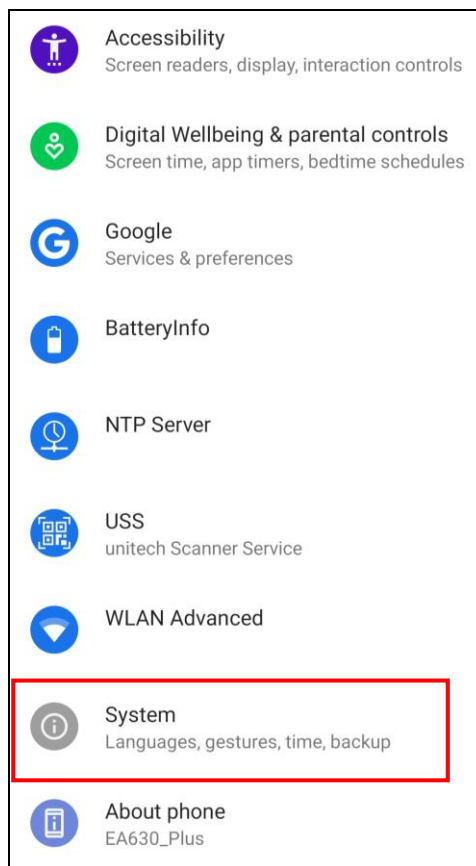


## 2.10 Performing Factory data reset

1. On the main screen, scroll the screen from bottom to top to reach the APPS,

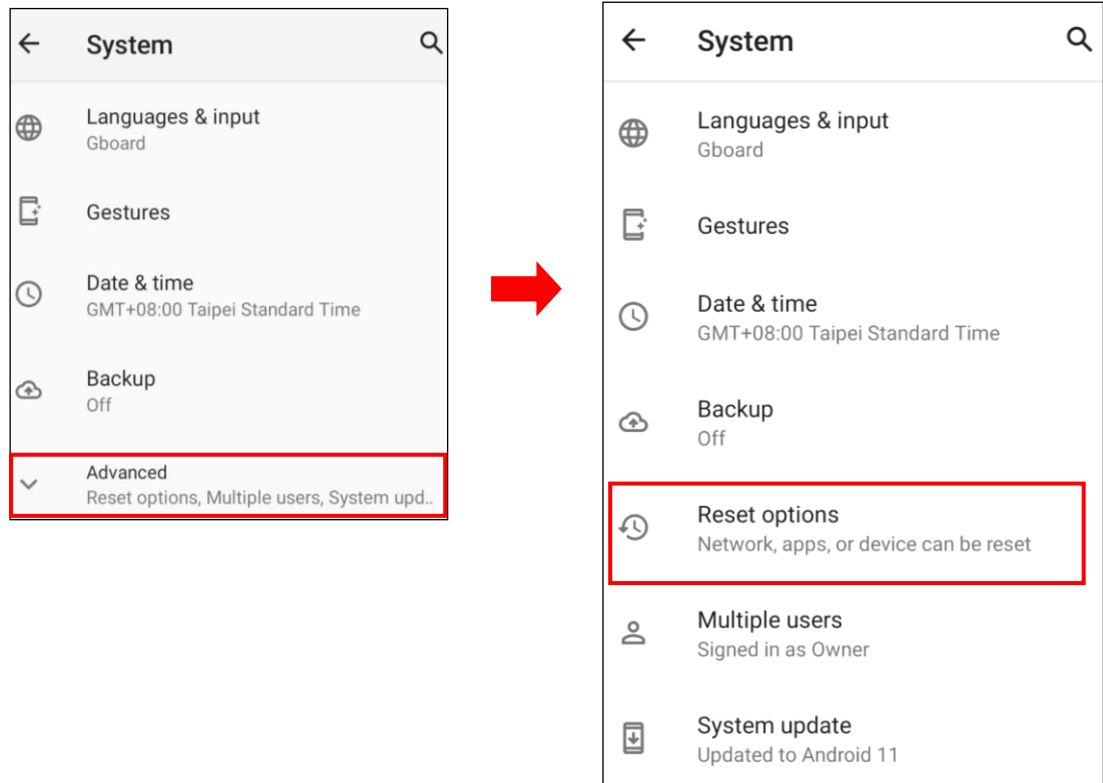


and tap **Settings** and then tap **System**.

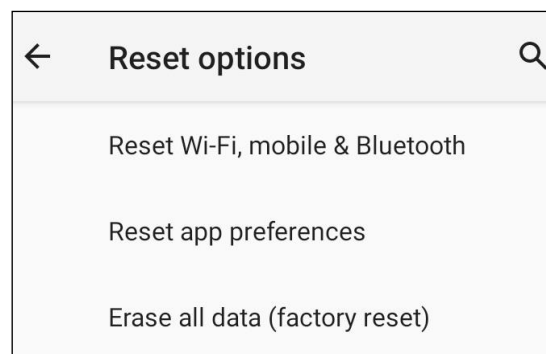




2. Tap **Advanced** for more options, and then tap **Reset options**.



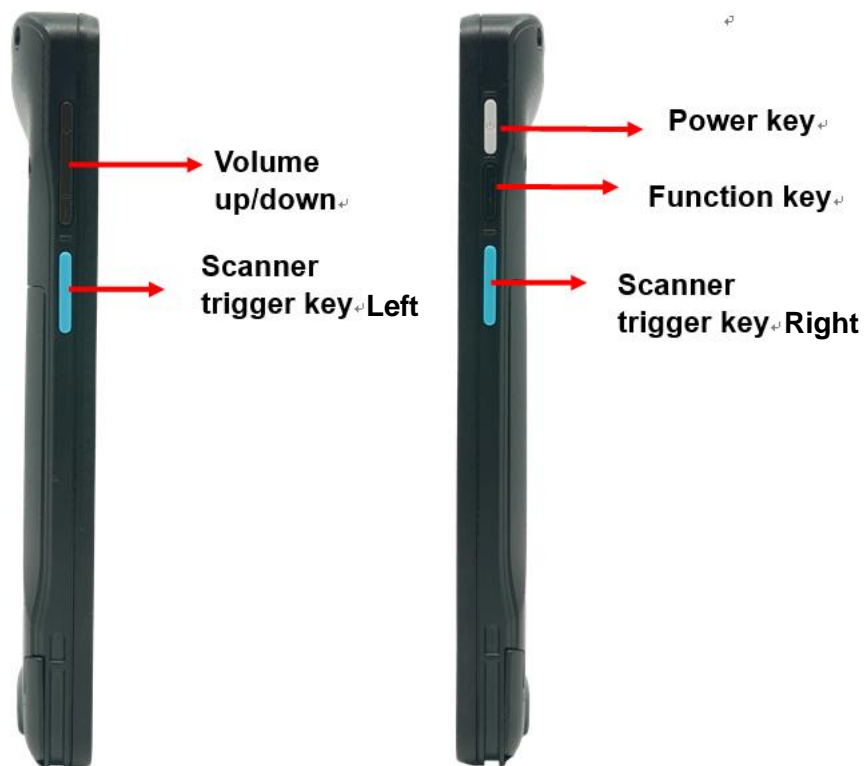
3. You can reset the system on **Reset options**.  
When you select **Erase all data (factory reset)**, it will erase all folders.



## 2.11 KeyRemap

The EA630 Plus' keys can be programmed for users to be able to perform different functions or applications.

Four options to use key remap functions: SCAN\_LEFT (Scanner Trigger Key Left), SCAN\_RIGHT (Scanner Trigger Key Right), PROG\_1 (Function Key), and VOLUME\_UP, VOLUME\_DOWN.

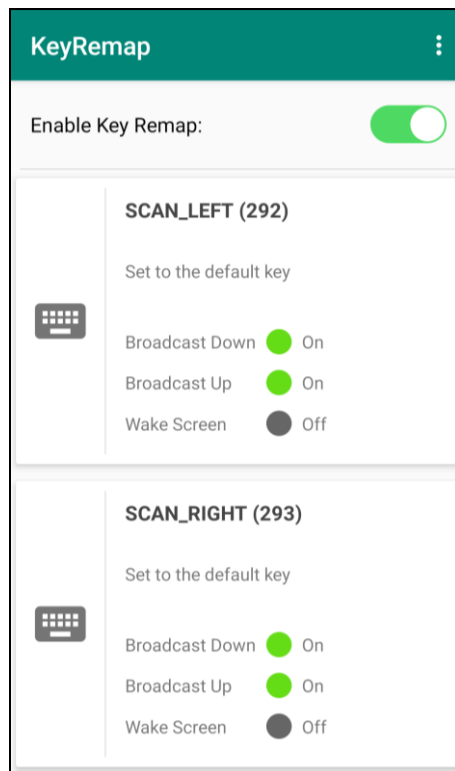


## 2.11.1 Remap a key

On the main screen, scroll the screen from bottom to top to reach the APPS,




and tap **KeyRemap**. Select the keys to remap and enable key.

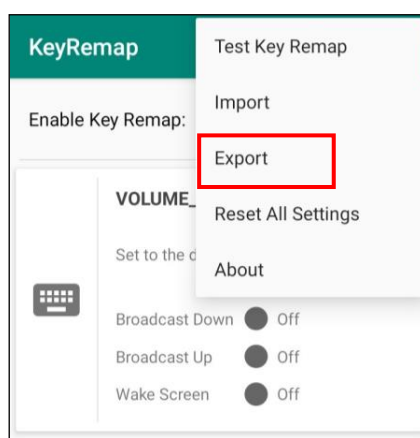


After remapping the key, remember to enable the key remap.

## 2.11.2 Export / Import a remap Key Configuration file

### ■ Export file

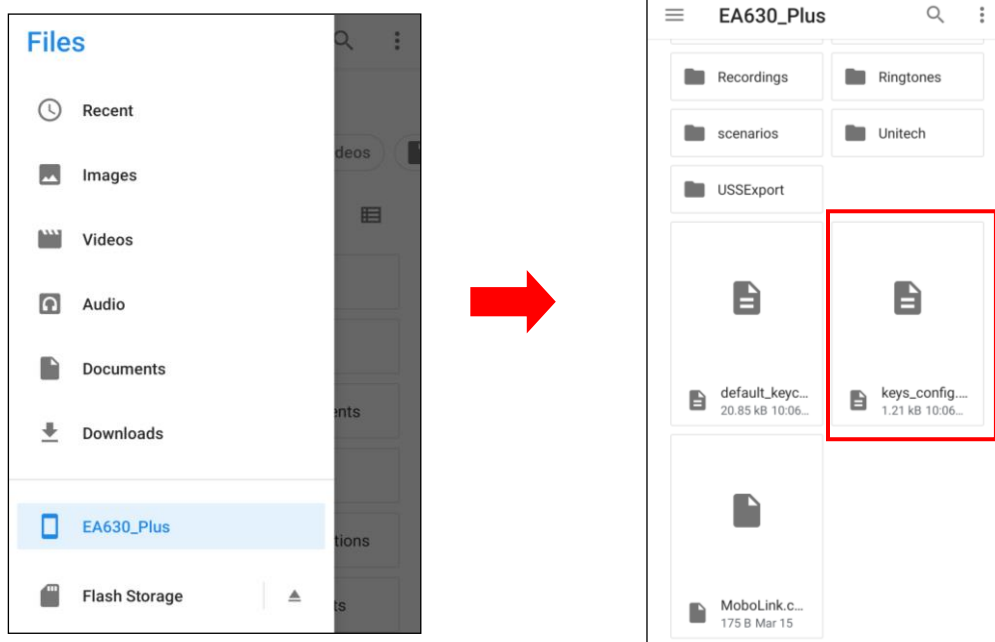
1. Tap 
2. Select **Export**



The remap Key configuration can be exported to a text file or imported into EA630 Plus.


**Note:** The configuration file (keys\_config.txt) is saved in Files.

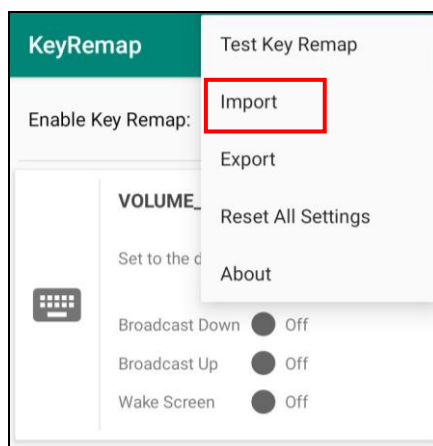
(For Files setting, please refer to [3.2 Files](#).)



## ■ Import file

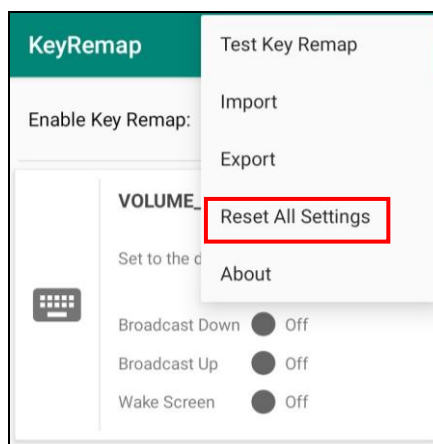
Before importing the file, please make sure the configuration file (keys\_config.txt) is in the Files.

1. Tap 
2. Select **Import**



## ■ Reset all settings

1. Tap 
2. Select **Reset all settings**

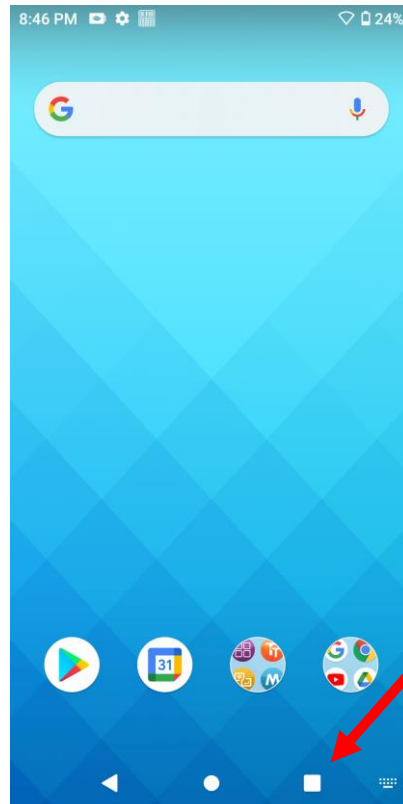


## 2.12 Split Screen

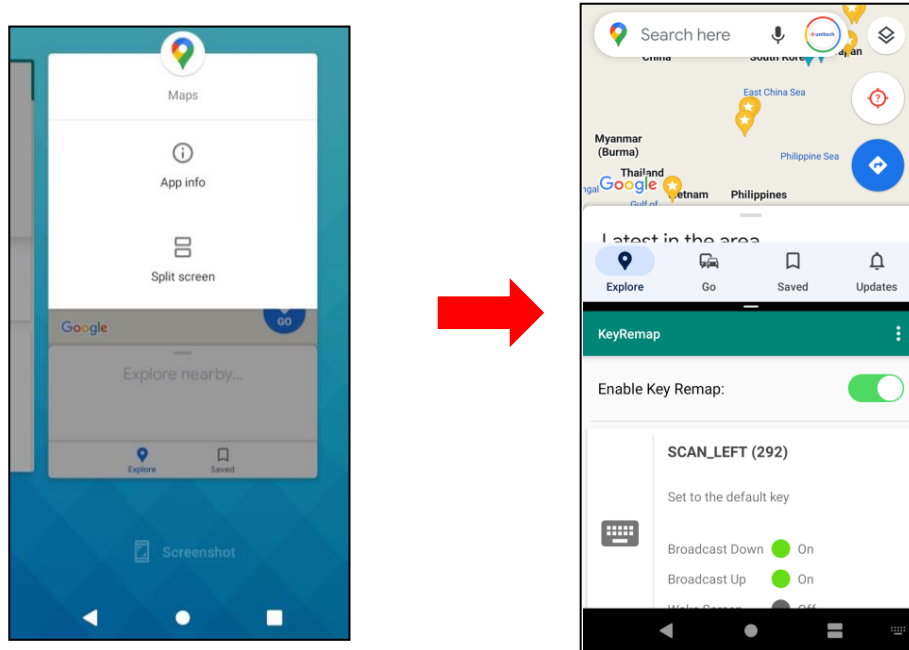
Split screen function allows you to have two apps work side by side on the same screen. Please follow the steps to enable split screen multitasking.

*Note: Some apps may not work with split-screen.*

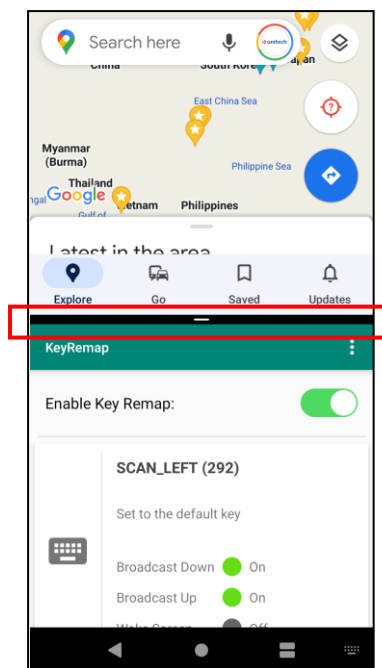
1. Tap **Background APP button** until you see those background apps on the screen.



2. Tap and hold the icon which appears above the APP thumbnail and then select "Split screen." First APP "Split screen" will be on top of the screen. For another APP to show on the bottom half of the screen, simply tap on the APP thumbnail.



3. To cancel split screen, simply drag up or down the black bar in the middle of the two APPs to expand the app that you would like to keep in full screen.



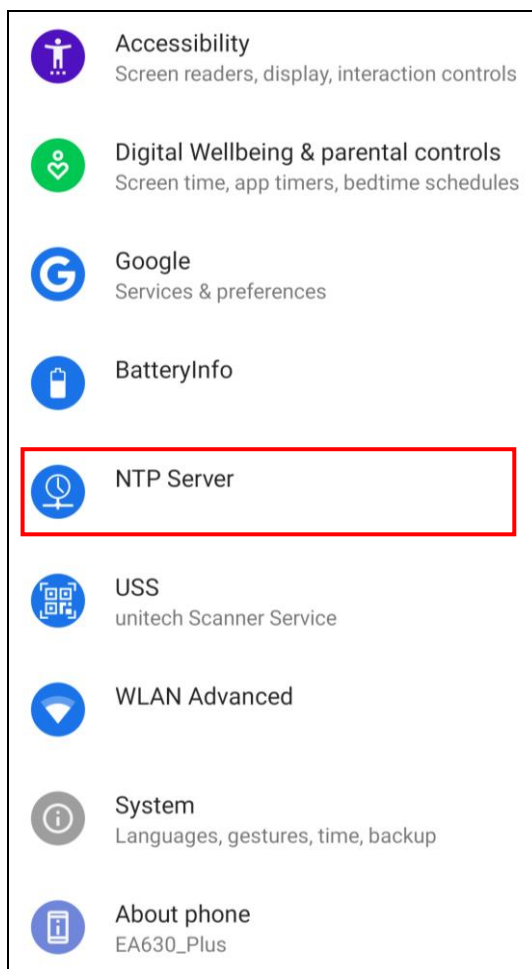
## 2.13 Network Time Protocol (NTP) Server

The Network Time Protocol is used to synchronize the clocks over the Internet. Allow the users to set the clock by using NTP Server.

1. On the main screen, scroll the screen from bottom to top to reach the APPS,



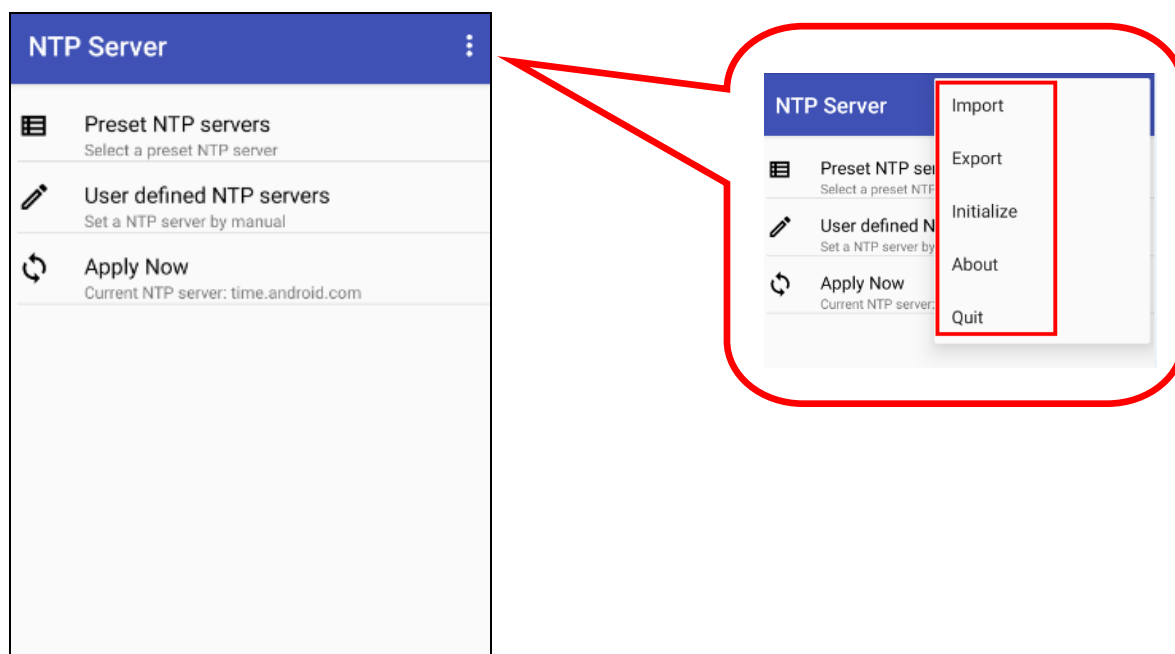
and tap **Settings** and then tap **NTP (Network Time Protocol) Server**.



a



2. On NTP Server, please choose the system preferences to set up network time.



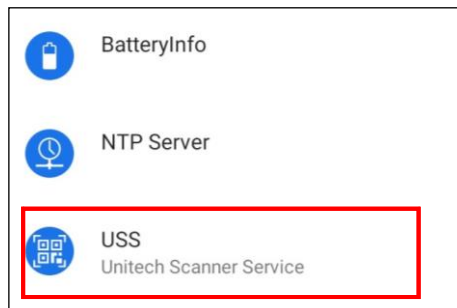
## Chapter 3 – Introduction to Applications

### 3.1 USS (Unitech scan service)

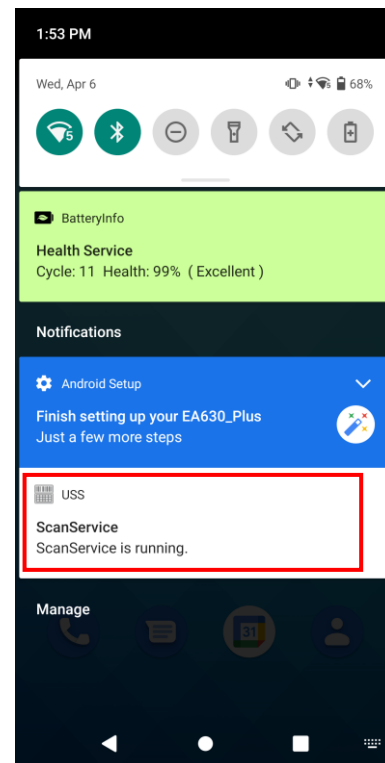
1. On the main screen, scroll the screen from bottom to top to reach the



APPS, and tap **Settings** and then tap **USS** (Unitech scanner service). Or from the notification bar to tap USS (Unitech scanner service).



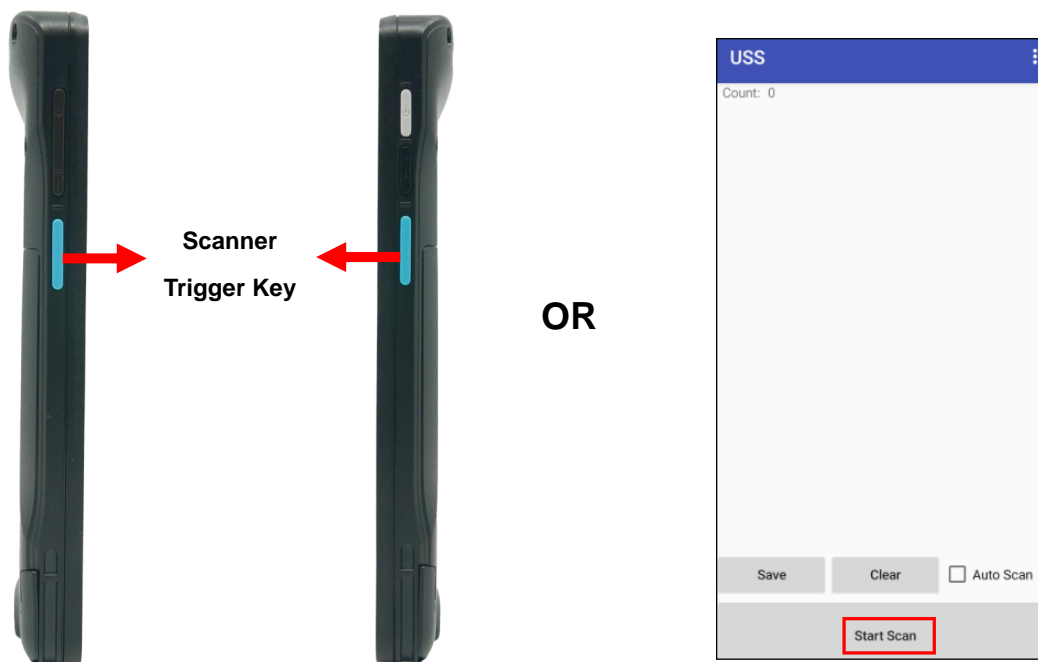
Or



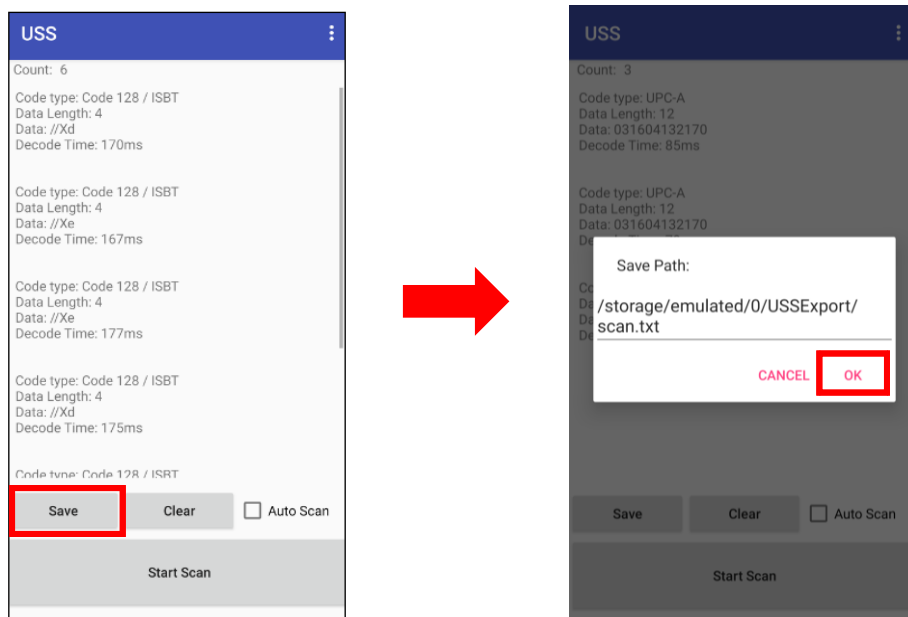
2. You now enter the Unitech scan service application.

### 3.1.1 How to scan


1. Aim the Barcode Scan Engine to the barcode and press one of two scan trigger keys or tap **Start Scan button**.

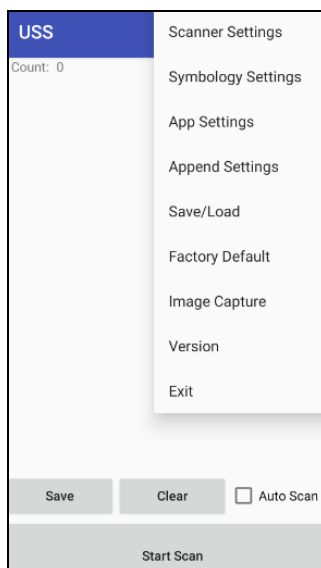


1. After scanning the barcodes, the barcode information is shown as below.
2. To save the scanned data, tap **Save** and enter the path and filename, then tap **OK**.




### 3. More Options

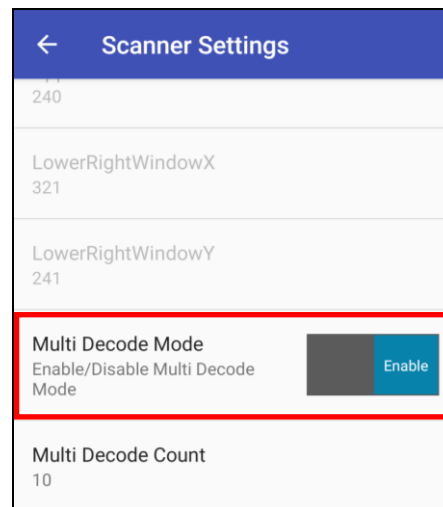
For more options and settings, please tap .



### 3.1.2 Multi Decode Scan Mode

Multi decode scan function allows users to scan multiple barcodes at once.


1. Tap  , Choose **Scanner Settings**
2. Enable **Multi Decode Mode**, and input the barcode decode count (up to 10 counts) and start multi decode scan.

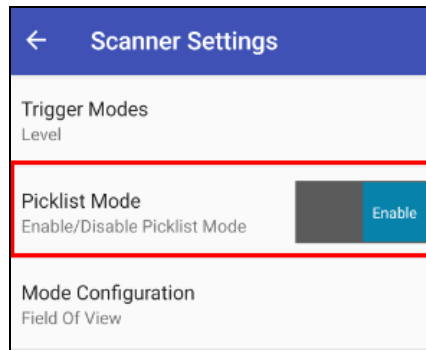


### 3.1.3 Picklist Mode

Picklist mode enables EA630 Plus to decode only barcodes that are aligned under the laser crosshair or LED aiming dot.

For picklist mode demonstration, please click on our Youtube channel for more information : [https://www.youtube.com/watch?v=QjT2E6hxD\\_k](https://www.youtube.com/watch?v=QjT2E6hxD_k)

1. Tap  , Choose **Scanner Settings**
2. Enable **Picklist Mode**, and allows users to easily select and scan a single or specific barcode from a field of barcodes.



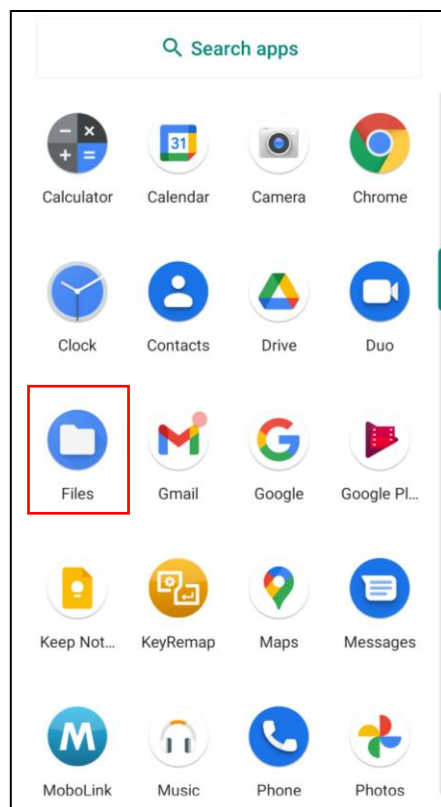
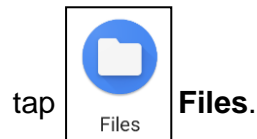
### 3.1.4 More information about USS

For more information about USS, please download the document from the below link:

[http://w3.tw.ute.com/pub/cs/manual/uss/USS-RA-1-MANUAL\\_en20210326.pdf](http://w3.tw.ute.com/pub/cs/manual/uss/USS-RA-1-MANUAL_en20210326.pdf)

## 3.2 Files

1. On the main screen, scroll the screen from bottom to top to reach the APPS, and



## 3.3 Software Update

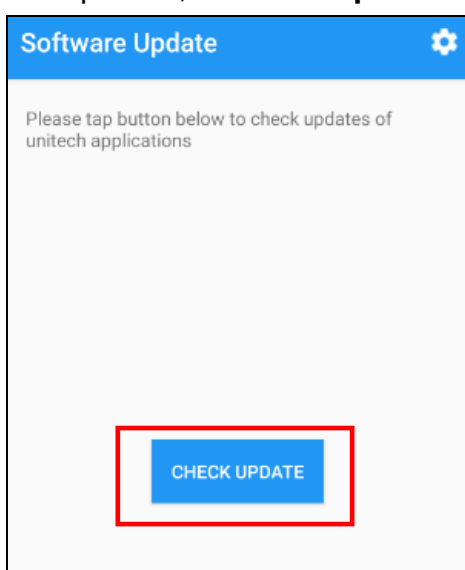
1. On the main screen, scroll the screen from bottom to top to reach the



APPS, and tap **Software Update**.

2. To update or check the latest version of each application, please tap **CHECK UPDATE**.

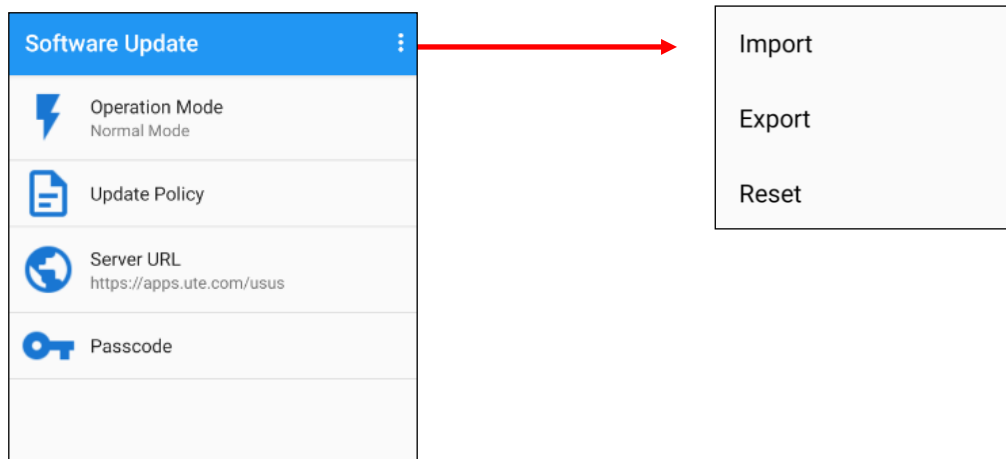
3. Select the Apps to be updated, and click **Update**.



### 3.3.1 Software Update Settings



Tap  for more settings on Software Update.





- **Operation Mode**
  - Normal Mode → User can manually select apps to update
  - Auto Mode → Apps are automatically checked and updated each time Software Update is run.
  - Silent Mode → Similar to Auto Mode, but the GUI is hidden when updating (Software Update is run in the background).
- **Update Policy**
  - App Updates → Configure whether all or only the selected apps are updated, or turn off App Updates altogether.
  - New App → Configure whether new apps are being installed when they become available for your device.
- **Passcode** → Configure a password to access the Software Update Settings menu.
- **Import / Export / Reset** → Import or Export settings to a file, or Reset all settings to factory default. You can find the exported settings file in the Internal Storage: /unitech/usus/usus\_config.stxt

## 3.4 StageGO

StageGO is a barcode-based device staging solution from Unitech. StageGO helps IT admins to swiftly set up a device by just a few barcode scans.

### Features

- Swift and effortless device staging for Unitech Android Mobile Devices.
- Device staging becomes more accessible, time-efficient, and secure.
- Complete device control at your fingertips.
- Data Compression.
- Security and Privacy.
- No installation required.

Using StageGO to configure a device is in 3 simple steps:

### Step1: Create Script –



Create  
Script

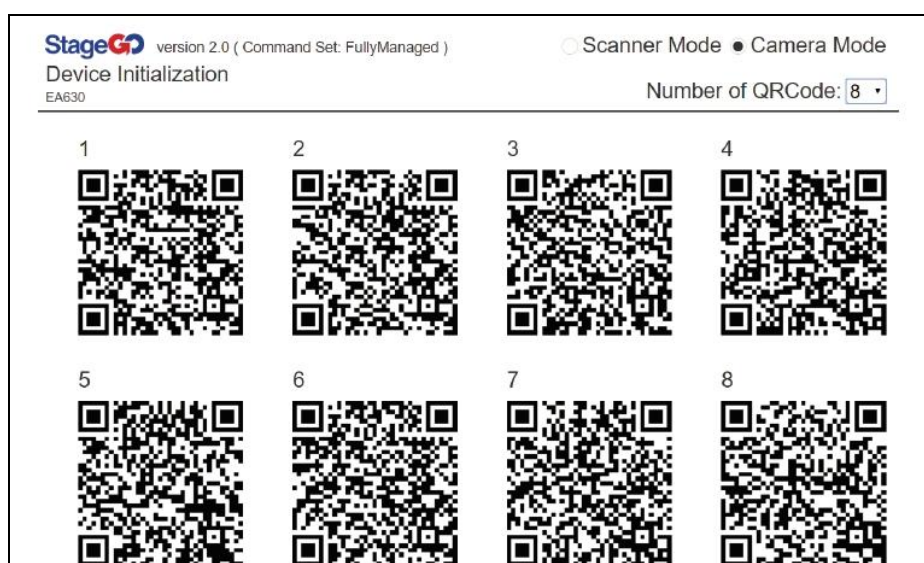
It all begins with IT staff creating a StageGO Script on the easy-to-use and secure web-based Script Editor. A StageGO script can contain one or more staging commands such as change system settings, connect to WiFi, download files, install apps, or set restrictions, etc.





**Print  
QRCode**

This is when the script is ready to be transformed into QR Codes and get printed out for distribution to the fields. The QR Codes are always encrypted so that sensitive information such as username and passwords will stay hidden. You can also choose to save your script as an encrypted file and share it with a colleague.



### Step 3. Scan QRCode:



Scan  
QRCode

The device user scans all the QRcodes into the StageGO app, or alternatively load script from file. The script will then automatically start to execute. Users will be informed of the progress of the execution, and should any execution errors occur, the execution report can be shared to IT admins for investigation.

